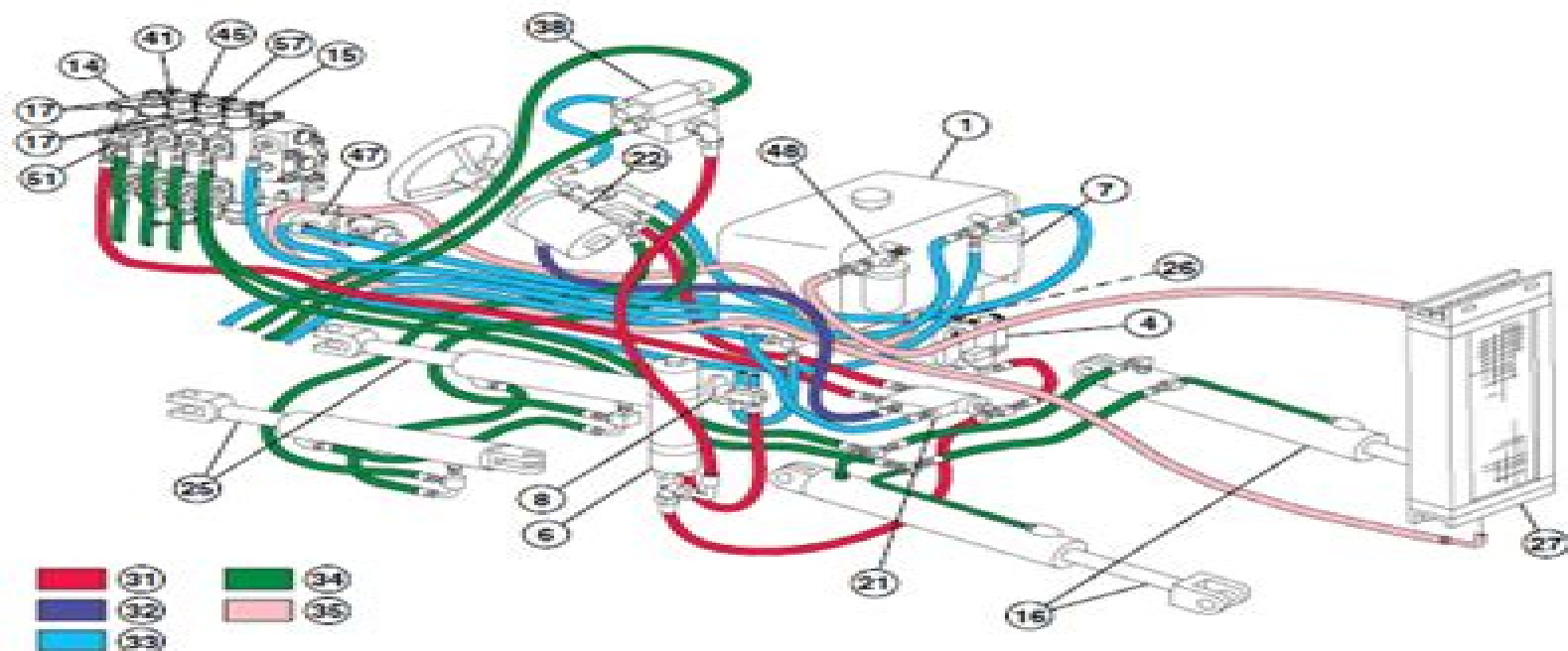


Hydraulic System Operation (S.N. 596700—613178)



T206152

- | | | | |
|---|--|----------------------------------|-----------------------------|
| 1—Hydraulic Reservoir | 15—Blade Section | 31—High Pressure Oil | 45—Arch Cylinder Section |
| 4—Main Hydraulic Pump | 16—Blade Cylinders | 32—Load Sense Pressure Oil | 47—Oil Cooling Pump |
| 6—Brake Accumulator | 17—Relief Valve | 33—Return Oil | 48—Oil Cooler Return Filter |
| 7—Hydraulic Oil Return Filter with Relief Valve | 21—Priority Valve | 34—Trapped Oil | 51—Pressure Reducing Valve |
| 8—Service Brake Valve | 22—Steering Valve | 35—Low Pressure Oil | 57—Boom Cylinder Section |
| 14—Blade and Grapple Control Valve | 23—Steering Cylinders | 38—Grapple Rotate Solenoid Valve | |
| | 26—Pump Case Relief Valve—Cable Skidder | 41—Grapple Tong Cylinder Section | |
| | 27—Hydraulic and Transmission Oil Cooler | | |

The hydraulic system is a closed-center system. The hydraulic system is separate from the transmission hydraulic system. The hydraulic reservoir (1) is located to the front of operators station. Oil from the reservoir is gravity fed to the axial piston, variable displacement hydraulic pump (4). On direct drive machines the pump is mounted on the transmission case and driven by the transmission auxiliary drive. On torque converter machines the pump is mounted on the torque converter housing and driven by the torque converter auxiliary pump drive.

Flow from the pump goes to the brake circuit, the priority valve (21), grapple rotate solenoid valve (38). The brake circuit consists of the brake accumulator (6), brake valve

(8), and the annular brake pistons in the front and rear axles.

Oil flows from the priority valve to the steering valve (22) and then to the blade and grapple control valve (14) or just the blade control valve on cable skidders (not shown).

The dual-function control valve has four sections which control the following functions: blade (15), grapple arch (45), grapple boom (57) and grapple cylinder tong (41). The single-function control valve (not shown) has three sections which control the following functions: blade, grapple tong and grapple arch. The control valve for cable skidders has only the blade section.

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