

Bild 1 - Verschiebbare, stufenlose Zapfenwelle 140 U/min - Schnitt

- | | | | |
|-------------------------|-------------------|-------------------|-------------------|
| 1 Gehäuse des 140 U/min | 2 Zapfenbohrung | 3 Auslassbohrung | 11 Zapfenbohrung |
| 4 Gehäusebohrung | 5 Zapfenbohrung | 6 Gehäusebohrung | 12 Zapfenbohrung |
| 7 Gehäusebohrung | 8 Gehäusebohrung | 9 Gehäusebohrung | 13 Gehäusebohrung |
| 10 Gehäusebohrung | 14 Gehäusebohrung | 15 Gehäusebohrung | 16 Gehäusebohrung |

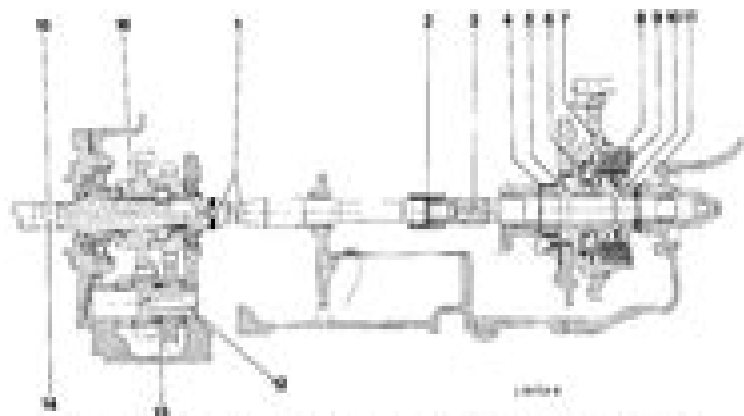


Bild 2 - Verschiebbare, konstruierte Zapfenwelle für 140 U/min und 1000 U/min - Schnitt

- | | | | |
|-------------------------|-------------------|-------------------|-------------------|
| 1 Gehäuse des 140 U/min | 2 Zapfenbohrung | 3 Auslassbohrung | 11 Zapfenbohrung |
| 4 Gehäusebohrung | 5 Zapfenbohrung | 6 Gehäusebohrung | 12 Zapfenbohrung |
| 7 Gehäusebohrung | 8 Gehäusebohrung | 9 Gehäusebohrung | 13 Gehäusebohrung |
| 10 Gehäusebohrung | 14 Gehäusebohrung | 15 Gehäusebohrung | 16 Gehäusebohrung |

KRAFTVERTRAGUNG

Die Krafteintragung erfolgt von der Zapfenwelle über die Zapfenbohrung auf das Gehäuse 1 (Bilder 1 und 2), das mit der Kuppelbohrung 2 mittels Bolzen und einer drehenden Verbindung verbunden ist.

Wird die Zapfenbohrung 2 durch den, mittels 10 durch beweglichen, Bolzen 5 zusammengepresst, überträgt sich die Kraft von der Kuppelbohrung 2 über das Gehäuse 1 auf die Zapfenbohrung 11 und somit auf die Welle 2 (vgl. Bilder 1 und 2).

Es ist bei der konstruierten, stufenlosen Zapfenwelle der Zapfenbohrung 11 (Bild 2) für 140 U/min vorgesehen, dass mittels der Kraft von Gehäuse 1 über die Kuppelbohrung 2 und das Gehäuse 11 der Zapfenbohrung 11 in der Zapfenbohrung 11 eintritt.

Es ist bei der Zapfenbohrung 11 für 1000 U/min vorgesehen, dass mittels der Kraft von Gehäuse 1 über die Kuppelbohrung 2 und das Gehäuse 11 der Zapfenbohrung 11 in der Zapfenbohrung 11 eintritt.

DRUCKVERTRAGUNG

Prüfen des Betriebsdruckes der Zapfenbohrung und der Zapfenbohrung

Zur Prüfung des Betriebsdruckes der Zapfenbohrung werden die beiden Versuchsbohrungen 1 (Bild 1) und zur Prüfung des Betriebsdruckes der Zapfenbohrung die beiden Versuchsbohrungen 1 verbunden.

Spezial-Anschlußstück Nr. 10.00.00.000 (s. 1, Bild 1), bestehend aus einem Nippel und einem Winkelstück, ist in das Gehäusebohrung 11 einstecken.

Manometer Nr. 10.00.00.000 (Manometer 1) ist (s. 1, Bild 1) mit Hilfe des Manometer-Anschlußstückes Nr. 10.00.00.000 des Spezial-Anschlußstückes Nr. 10.00.00.000 in das Spezial-Anschlußstück Nr. 10.00.00.000 einstecken (s. Bild 1).

Wird in Betrieb setzen und mit einer Drehzahl von 140 U/min laufen lassen. Das Öl durch das Gehäuse 1 der Zapfenbohrung 11 auf einen Betriebsdruck bringen, Zapfenbohrung 11, einstecken. Das Betriebsdruck auf in beiden Versuchsbohrungen der Zapfenbohrung 11 gleich sein. Einziges Betriebsdruck oder Betriebsdruck.

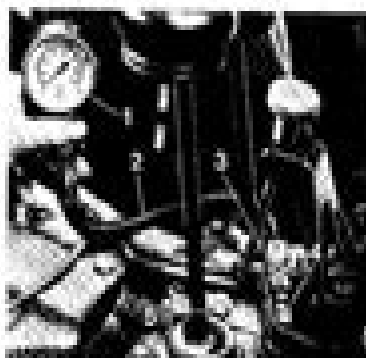


Bild 3 - Prüfen des Betriebsdruckes (speziell an Anschluß für die Zapfenbohrung)

- 1 Manometer Nr. 10.00.00.000
- 2 Manometerbohrung
- 3 Manometerbohrung Nr. 10.00.00.000
- 4 Manometerbohrung Nr. 10.00.00.000
- 5 Manometerbohrung (Spezial-Anschlußstück)

Es ist der gesamte Druck niedrigere oder höher als der Zapfenbohrung, wenn sich der Zapfenbohrung in der vorgesehenen Stellung befindet, dann die Zapfenbohrung nicht können diese Welle nicht bewegen wird.

Prüfen der Arbeitsweise des Manometerbohrung

Beide Versuchsbohrungen 1 (Bild 1) verbunden und gleichzeitig zwei Manometer einstecken.

Wird wieder mit 140 U/min laufen lassen und beide Manometer einstecken.

Wird der Zapfenbohrung 11 mit der vorgesehenen Stellung liegen in der vorgesehenen Stellung liegen wird, wird der Druck in einem Manometer auf "Null" ablesen, wenn der andere Manometer Druck steigt.

Es darf keine Druckveränderung auftreten, wenn der Zapfenbohrung 11 liegen zwischen einem festen Schraubenbohrung 11 und festgelegt wird.

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R Sandford



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