

Fork Attachment



Illustration 10-10

LOADING

- Center forks and carriage before lifting.
- Insert load to ensure stability when lifted.
- Never attempt to lift load with one fork.
- Approach load slowly and squarely with fork tips level. Move forks slowly under load with load positioned equally on forks. Continue to drive forward until load is equal halfway of forks.

UNLOADING

- Always use a signal person if you cannot see the placement area for the load. Make certain area is clear of all obstructions.
- Lower load to ground and lift forks to a level position. Back away carefully to discharge forks.

ELEVATED LOADS

- Slowly raise load with a slight back tilt to create load. Never tilt load forward unless load is over landing area and ready to be set down.
- If there is any indication of load instability during the lift such as movement, leaning, or swaying, stop lifting immediately. Lower load and restart.
- As load approaches desired height, slow the lift speed to a minimum. Continue the lift until load is slightly higher than the landing point.
- After load is securely in place, retract forks clear of load and lower forks to traveling height before moving.

DRIVING ON A SLOPE

- CAUTION:** Prevent possible injury from machine rollover, do not turn on slopes. Do not drive across slopes under any circumstances.

Driving up or down slope with load on forks

- Lower load near to ground.
- Keep mast tilted back to retain load. Slowly drive straight up or back straight down slope.

Driving up or down slope with/without load on forks

- Lower forks near to ground.

- Keep mast tilted back.
- Slowly drive straight down or back straight up slope.

LIFTING CAPACITY

To maintain stability, only lift loads equal to or less than rated capacity or rated operating capacity of machine, whichever is less. For machine lifting capacities, see *Specifications—Specifications* (Section 8.4.)

TRAVELING

- Operate machine controls from operator seat only.
- While driving, carry load low for good stability and machine stability.
- Downhill with load. A sudden deceleration could stall or tip the load.
- A sudden reversal of travel direction could tip load or overturn the machine. Come to a gradual stop before reversing direction.
- Slow travel speed when making turns to avoid an overturn.
- Use low gear to reduce or control operation. Never coast downhill with transmission in neutral. The machine could go out of control and tip over.
- Reduce speed when driving over rough terrain, carrying a heavy load, or working in a congested area. Avoid rocks, holes, and ditches.

OPERATING TIPS

- CAUTION:** Forks or boom may move suddenly, causing serious injury to you or others. To avoid injury observe the following precautions.

- Never use the fork attachment as a working platform.
- Know locations of bystanders in the working area at all times.
- DO NOT touch, lean on, or reach through the mast, boom, or its mechanism or permit others to do so. Never stand on the mast, boom, or attachments.
- DO NOT allow anyone to stand or pass under the raised forks, mast, carriage, boom, or attachments.
- Reduce speed and sound horn at blind intersections, exits, and when approaching pedestrians.

Illustration 10-10

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FORK INSPECTION

The forks are the main load bearing components of the mast. Forks must be maintained and checked periodically to ensure safe operation.

Inspect forks daily. If any of the following conditions exist, replace forks before operating machine:

- Check for rusty/bent forks and abrasions. If forks are bent more than 1", replace forks. (Tapered forks are 60"

- normal and standard forks are 60" normal.) If a forklift is clearly bent from abusive use, replace forks.
- Inspect forks for cracks along the main surface of them.
- Bent forks are not always detectable by sight. Measure the interior angle of each fork to detect a bent fork.
- Tapered fork forks have an interior angle of 60". Standard square fork forks have an interior angle of 90". If angle is bent more than 1", replace fork.

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John Deere 644k Operators Manual

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