

16. Put tape around a nickel. Make marks on the tape to divide the nickel into 1/12's.



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17. Put a piece of wire on the rod, over the piston, to point to one of the marks.

18. Tighten nut one mark (1/12) turn.



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19. Apply petroleum jelly on seals and chamber of barrel. Apply a light coat of clean hydraulic oil to rod guide threads and threads of spinner nut.

IMPORTANT: To prevent seal damage, the barrel, piston, and rod must be in alignment during installation.

20. Carefully push piston and rod guide into barrel. Keep piston and rod guide together.



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21. Push rod guide into barrel just enough to install snap ring. Install snap ring.

22. Pull rod guide against snap ring.

23. Apply a light film of oil to 1/2 of barrel at end between rod guide and spinner nut to help remove nut.

24. Place filar ring between rod guide and spinner nut.

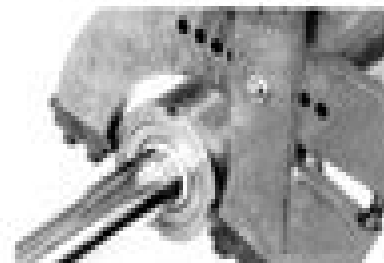


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25. Clean spinner nut and rod guide threads using clean and cure primer.

Apply thread lock and torque precision strength to threads.

26. Install nut and tighten nut until rod guide and nut marks, made before disassembly, align. Be sure nut is tight.



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REMOVE AND INSTALL STEERING CYLINDER BUSHINGS

Remove and install bushing (A) using slits from drive rod.



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REMOVE AND INSTALL PRIORITY VALVE

Drain reservoir or attach vacuum pump to reservoir vent hose. Reservoir capacity is approximately 16 L (26 gal) on 5045, 102 L (27 gal) on 5245, and 115 L (30 gal) on 5445.

Tighten priority valve mounting plate to transmission case cap screws to 250 N-m (184 ft-lb).

Fill hydraulic reservoir with oil to proper level. (See Hydraulic System-CK, Group 0004.)



- A-Priority Valve-to-Priority Valve Line
- B-Priority Valve-to-Steering Valve "H" Port Line
- C-Priority Valve-to-Control Valve Line
- D-Priority Valve-to-Steering Valve "L/R" Port Line
- E-Priority Valve-to-Reservoir Line
- F-Mounting Plate Screws of Case

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Table of Contents John Deere 544g Service Manual

1. Understanding the eBook John Deere 544g Service Manual
 - The Rise of Digital Reading John Deere 544g Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying John Deere 544g Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an John Deere 544g Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere 544g Service Manual
 - Personalized Recommendations
 - John Deere 544g Service Manual User Reviews and Ratings
 - John Deere 544g Service Manual and Bestseller Lists
5. Accessing John Deere 544g Service Manual Free and Paid eBooks
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- John Deere 544g Service Manual eBook Subscription Services
- John Deere 544g Service Manual Budget-Friendly Options
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 - John Deere 544g Service Manual Compatibility with Devices
 - John Deere 544g Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of John Deere 544g Service Manual
 - Highlighting and Note-Taking John Deere 544g Service Manual
 - Interactive Elements John Deere 544g Service Manual
- 8. Staying Engaged with John Deere 544g Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers John Deere 544g Service Manual
- 9. Balancing eBooks and Physical Books John Deere 544g Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection John Deere 544g Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere 544g Service Manual
 - Setting Reading Goals John Deere 544g Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere 544g Service Manual
 - Fact-Checking eBook Content of John Deere 544g Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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