

Air Compressor

(1) Torque for cover (unloader valve) ... 60 lb.ft.(8.3 mkg)

(2) Torque for two setscrews (in head) ... 50 to 96 lb.in

(57.6 to 110.7 cm.kg)

(3) Torque for nuts on head ... 14 ± 3 lb. ft.(1.9 \pm 0.4 mkg)

(4) Compression rings:

Ring gap003 to .009 in.(0.08 to 0.23 mm)

Ring side clearance0006 to .0026 in.(0.02 to 0.07 mm)

(5) Adjustment screw:

Turn screw clockwise for an increase in cut out pressure

(6) Bore in pin bearing (new)4377 to .4379 in.(11.118 to 11.220 mm)

Diameter of pin (new)4359 to .4373 in.(11.07 to 11.11 mm)

(7) 2P7809 Governor Assembly (APSA2870E-3W) cut out pressure setting ... 110 ± 2 psi(7.73 \pm 0.14 kg/cm²)

(7) 2P9578 Governor Assembly (APSA2870E-2W) cut out pressure setting ... 122 ± 2 psi(8.58 \pm 0.14 kg/cm²)

(7) 9S5147 Governor Assembly (APSA2870E-2) cut out pressure setting ... 122 ± 2 psi(8.58 \pm 0.14 kg/cm²)

(8) Oil ring:

Ring gap003 to .009 in.(0.08 to 0.23 mm)

Ring side clearance0006 to .0026 in.(0.02 to 0.07 mm)

(9) Bore in cylinder (new) ... 2.6258 to 2.6265 in.(66.70 to 66.71 mm)

Diameter of piston (new) ... 2.6213 to 2.6222 in.(66.58 to 66.60 mm)

(10) Rod, center to center length ... $3.656 \pm .003$ in.(90.60 \pm 0.08 mm)

Torque for rod cap bolts ... 35 to 48 lb.in.(40.4 to 46.1 cm.kg)

(11) Bore in main bearing (new) ... 1.0005 to 1.0013 in.(25.41 to 25.43 mm)

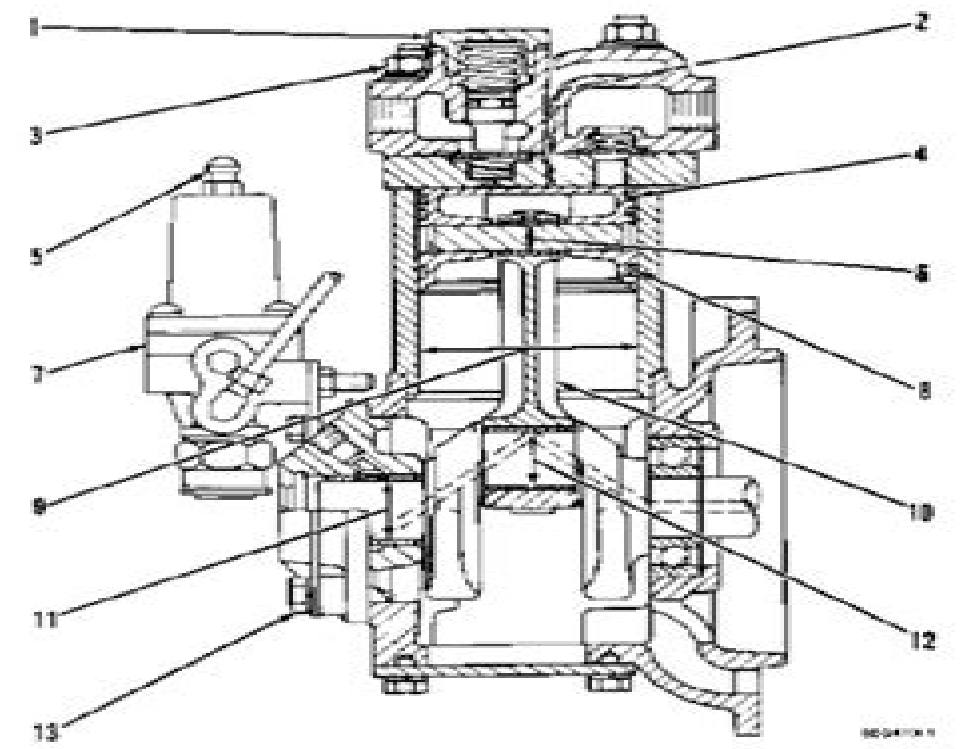
Diameter of journal (new)9988 to .9993 in.(25.37 to 25.38 mm)

(12) Bore in rod bearing (new)875 to .876 in.(22.22 to 22.25 mm)

Diameter of new journal8735 to .8740 in.(22.19 to 22.20 mm)

(13) Torque for bolts (end cover) ... 10 lb.ft.(1.4 mkg)

Torque for nut on crankshaft for gear (when used) ... 150 ± 20 lb.ft.(20.7 \pm 2.8 mkg)



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Unveiling the Power of Verbal Art: An Emotional Sojourn through **Joy Air Compressor Parts Manual**

In a world inundated with displays and the cacophony of instantaneous transmission, the profound energy and mental resonance of verbal beauty often disappear into obscurity, eclipsed by the regular assault of sound and distractions. However, nestled within the lyrical pages of **Joy Air Compressor Parts Manual**, a captivating perform of literary elegance that impulses with fresh feelings, lies an unforgettable journey waiting to be embarked upon. Written by way of a virtuoso wordsmith, this interesting opus instructions visitors on an emotional odyssey, delicately revealing the latent potential and profound affect embedded within the complicated internet of language. Within the heart-wrenching expanse with this evocative examination, we will embark upon an introspective exploration of the book is main subjects, dissect their interesting publishing model, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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