

## Description of Fuel System

**1** 1. The carburetors meter and distribute the fuel consumed. They control engine speed and power output by varying the intake charge density. To react correctly to a wide range of operating conditions, the carburetors have several separate fuel mixing circuits.

Carburetor calibration is controlled by an idle air bleed orifice **A**, an intermediate air bleed orifice **B**, and a high speed fuel orifice **C**.

**2** 2. Fuel enters the vapor separation chamber **D** through the fuel filter. The chamber allows fuel vapor to separate from the liquid fuel. The vapor is removed from the chamber by the operation of the float valve and vapor pump. The operation of the float valve is controlled by the amount of fuel in the chamber. The chamber provides liquid fuel to the **VRO** pump during start-up and operation.

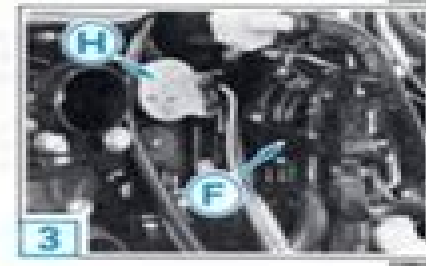
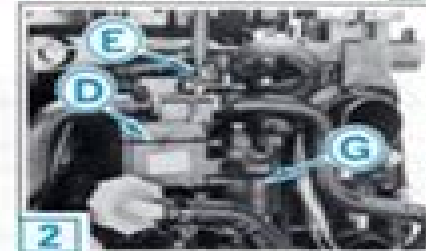
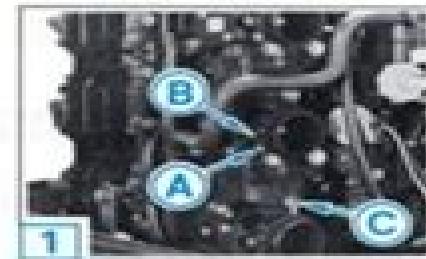
**2** 3. The vapor pump **E** is a diaphragm - displacement type, and is operated by changes in crankcase pressure. The vapor pump moves fuel vapor from the separation chamber to the air silencer.

**3** 4. The **VRO** unit **F** is a combination mechanical fuel and oil pump, powered by crankcase pressure and vacuum pulses, which responds to various engine power settings by injecting the proper amount of oil into the fuel system.

The **VRO** pump incorporates a circuit that warns the operator of a "no oil" situation.

**2** 5. Mixture enrichment for cold starting is controlled by a fuel primer solenoid **G**. When activated at the key switch, the solenoid diverts some **VRO** pump output directly to the intake manifolds.

**3** 6. The fuel component bracket is equipped with a vacuum sensitive switch **H**. The switch sounds a continuous tone of the warning horn if restrictions in the boat fuel supply system reach a critical point.



# Md21b Motor Workshop Manual

**Lei Shi**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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