

# Daewoo Kalos 2002-2006 Workshop Manual



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Fig. 1: Upper End  
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 1

Callout	Component Name
1	Engine Cover
2	Oil Cap
3	Valve Cover
4	Valve Cover Bolt
5	Valve Cover Washer
6	Valve Cover Gasket
7	Hydraulic Valve Lash Adjuster
8	Valve Key
9	Valve Spring Retainer
10	Valve Spring
11	Valve Stem Oil Seal

Fig. 1B1: Measuring Inner Diameter Of Cylinder Head Journal With Bore Gage  
Courtesy of GENERAL MOTORS CORP.

Using a bore gage (1), measure the inner diameter of the cylinder head journal at the 5 places. The clearance of the journal is measured by the difference between the outer diameter of the camshaft the inner diameter of the cylinder head journal part.

## Specifications

- The journal clearance standard is 0.05-0.091 mm (0.0020-0.0036 in).
- The journal clearance limit is 0.15 mm (0.0059 in).
- The camshaft journal outer diameter (1) is 43.425-43.450 mm (1.7096-1.7106 in).
- The inner diameter cylinder head journal part (1) is 43.500-43.516 mm (1.7126-1.7132 in).
- The camshaft journal outer diameter (2) is 43.625-43.650 mm (1.7175-1.7185 in).

# Kalos Workshop Manual

**DJ Losen**



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## **Table of Contents Kalos Workshop Manual**

1. Understanding the eBook Kalos Workshop Manual
  - The Rise of Digital Reading Kalos Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kalos Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kalos Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kalos Workshop Manual

- Personalized Recommendations
- Kalos Workshop Manual User Reviews and Ratings
- Kalos Workshop Manual and Bestseller Lists
- 5. Accessing Kalos Workshop Manual Free and Paid eBooks
  - Kalos Workshop Manual Public Domain eBooks
  - Kalos Workshop Manual eBook Subscription Services
  - Kalos Workshop Manual Budget-Friendly Options
- 6. Navigating Kalos Workshop Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Kalos Workshop Manual Compatibility with Devices
  - Kalos Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kalos Workshop Manual
  - Highlighting and Note-Taking Kalos Workshop Manual
  - Interactive Elements Kalos Workshop Manual
- 8. Staying Engaged with Kalos Workshop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kalos Workshop Manual
- 9. Balancing eBooks and Physical Books Kalos Workshop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kalos Workshop Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Kalos Workshop Manual
  - Setting Reading Goals Kalos Workshop Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kalos Workshop Manual

- Fact-Checking eBook Content of Kalos Workshop Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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