

MOTOR CONSTRUCTION

Q. What is a dry liner?

A. Usually a very thin liner (insert) which does not come in direct contact with the cooling water.

Q. What is a wet liner?

A. A cylinder which comes in direct contact with the cooling water and must have some means of sealing at the bottom in order to prevent cooling water from leaking into the base of the engine and contaminating the lube oil.

Q. How are valves actuated on a Diesel engine?

A. Mechanically, hydraulically, pneumatically or electrically. If mechanically operated, they are actuated by means of cams, push-rods, rocker arms and rollers.

Q. Trace the path of cooling water through a Diesel engine.

A. The water passes through strainers and into the suction side of the circulating pump which is usually of the centrifugal type. It is discharged from the circulating pump through the oil cooler and thence to the engine. The water enters the engine at the coolest part, which is usually the bottom of each cylinder water jacket in a single-acting engine, and circulates upward toward the cylinder head. There may be either water jumpers or passages to carry the water from the cylinder to the cylinder head. From the cylinder head the water passes through the jackets around the exhaust header and it may then go to an exhaust gas boiler if so provided.

Q. Describe three types of slides common to Diesel piston and rod construction.

A. 1. A crosshead with a single slipper and guide, such as the common single-slipper crosshead found in steam practice.

2. A crosshead which has a double slipper and guide, thus being secured on two opposite sides.

3. A crosshead which has double sets of guides. The crosshead pin is extended, and double sets of guides are added to each end of the pin. Thus there is alignment fore and aft and also athwartships.

Q. Explain a secured wristpin.

A. The secured-type wristpin has the wristpin secured tightly in the bosses of the piston casting. A screwed dowel is used to secure the pin.

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