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SAFETY Operating Practices

■ **Off limits at the working site**

(Don't allow anyone to enter the working site.)



- Before working, verify that nobody and no object enter within the working range.
- Provide an off limits to prevent anyone from entering the working site, and take countermeasures to prevent anyone from entering near the site.

■ **Prohibition of use for any other purpose**

- The hydraulic machine is to be used only for digging and loading.



If the machine is used for any other purpose, it may lead to worker accidents or machine breakdown. Never attempt to use for other purposes.

■ **Prohibition of anyone other than the operator being on the machine**

- Never allow anyone other than the operator to ride on the machine.

■ **Sitting on the seat for operation**

- The operator must sit on the seat for operation.

■ **Pay attention to signals**

- Provide caution for the work road shoulder, slope or other dangerous area.
- At dangerous sites, provide a signpost. Paying attention to the notices, the operator operates the machine according to the signals of the signpost.

■ **Be careful getting on and off the machine**

- When getting on and off the machine, be sure to use the hand rail and steps. When getting on and off the machine, always support your body at three or more points. (Don't jump on or off the machine.)

■ **Caution when starting and operating the machine**

- When starting, travelling or swinging the machine, be sure to press the horn switch to sound the horn for alerting. After making sure the area around the machine is safe, move the machine. If the view is poor or if necessary, provide a signpost for alerting.



Linkbelt Ls 1600 Excavator Manual

Lei Huang



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