

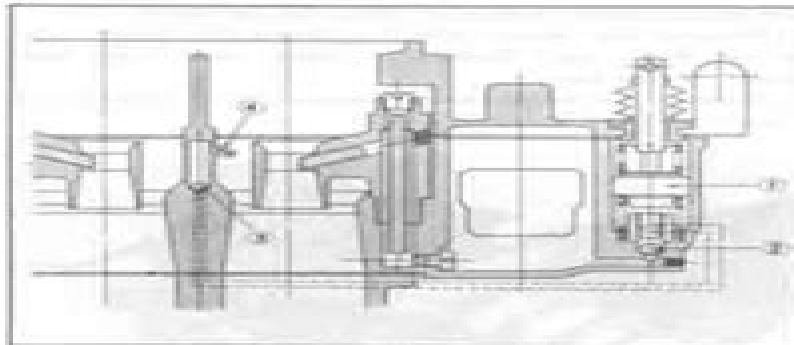


Fig. 4-2 Accelerating circuit

1. Accelerating piston
2. Inlet check valve
3. Outlet check valve
4. Pump nozzle

lowered, the inlet check valve is closed, and the outlet check valve is opened. Then the fuel in the cylinder is sprayed through the pump nozzle to the venturi.

e. Choke circuit

For easy starting and warming-up, the air intake of

the cylinder is controlled by the choke valve. The choke valve is an offset spring loaded type and prevents excessive choking.

When the choke valve is fully closed, the throttle valve is automatically opened by the choke connecting rod to the most suitable opening (15°) for starting-up of the engine.

f. Step circuit

The step circuit corresponds to the low speed circuit of the primary barrel and improves the connection between the primary and secondary barrels.

The fuel-flow in the slow jet is mixed with air from the slow air bleed, passes through the low speed passage, and is ejected through a bore located near the fully-closed position of the secondary throttle valve.

g. Secondary high speed circuit

The secondary high speed circuit corresponds to the primary high speed circuit.

The secondary throttle valve is constructed so as to react to negative pressure in the venturi.

A vacuum jet is provided in the venturi sections of the primary and secondary stages. The average negative pressure of both jets acts on the diaphragm chamber and moves the diaphragm. The diaphragm and the secondary throttle valve are connected by link to open the throttle valve according to the

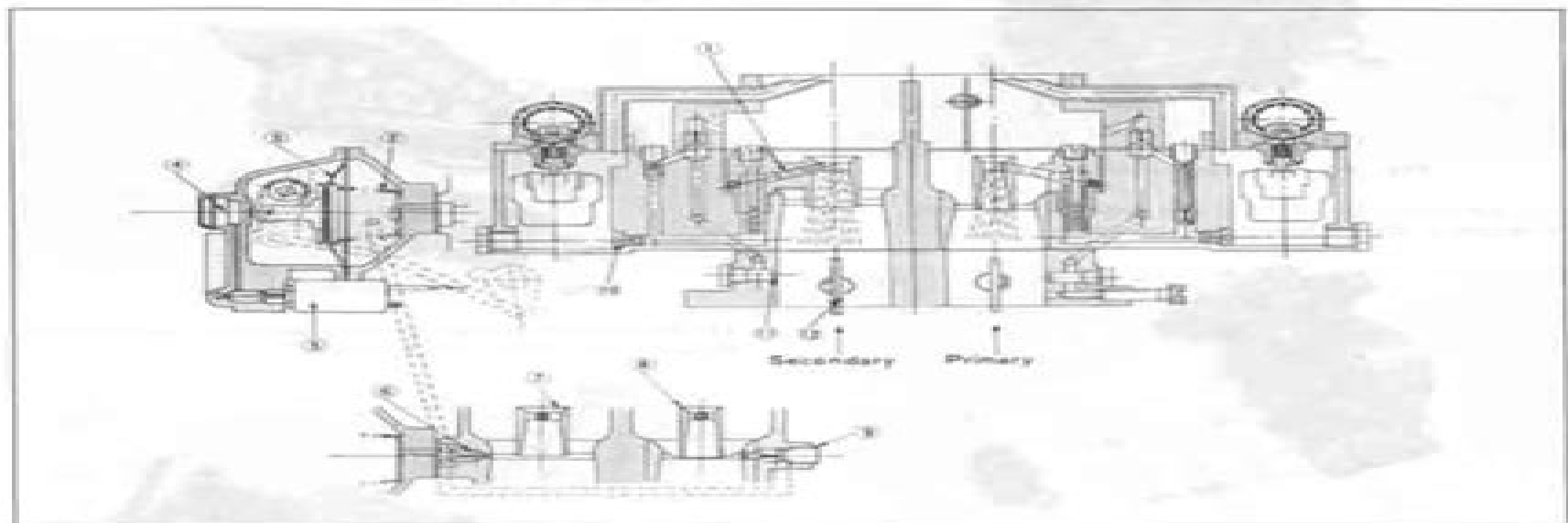


Fig. 4-3 Secondary circuit

1. Main nozzle
2. Return spring
3. Diaphragm
4. Air bleed

5. Solenoid valve
6. Secondary vacuum jet
7. Secondary venturi
8. Primary venturi

9. Primary vacuum jet
10. Main jet
11. Bypass hole
12. Secondary throttle valve

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