

Crankshaft

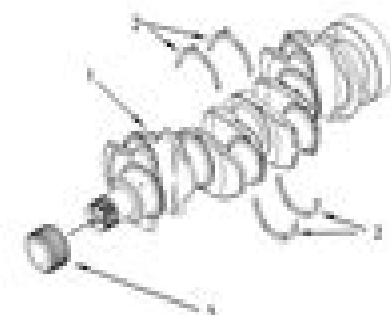


Illustration 47 g100000

Typical example

- (1) Crankshaft gear
- (2) Crankshaft
- (3) Crankshaft thrust washers

Maximum permissible temperature of the gear for installation on the crankshaft 140 °C (284 °F)

The end play of a new crankshaft ... 0.10 to 0.30 mm (0.004 to 0.012 inch)

Standard thickness of thrust washer ... 2.25 to 2.31 mm (0.089 to 0.091 inch)

Overide thickness of thrust washer ... 2.40 to 2.50 mm (0.095 to 0.100 inch)

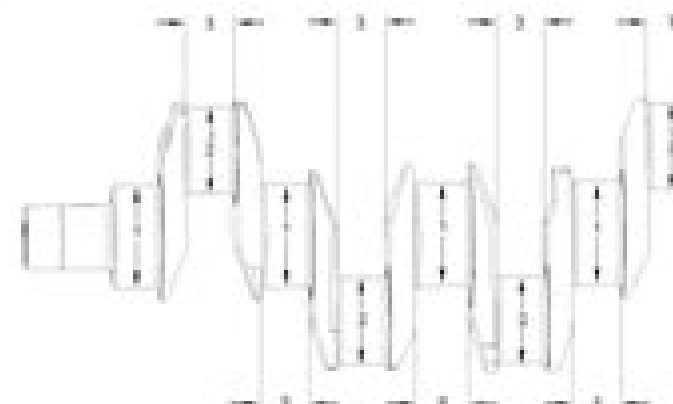


Illustration 48
Typical example

Table 1

The Underpin Diameter of the Crankshaft Journals			
NUMBER	5.25 mm (0.209 inch)	5.21 mm (0.205 inch)	5.75 in
1	71.628 to 71.635 mm (2.822 to 2.824 inch)	71.672 to 71.677 mm (2.822 to 2.824 inch)	71.47 (2.818)
2	63.206 to 63.216 mm (2.490 to 2.492 inch)	62.962 to 62.967 mm (2.479 to 2.479 inch)	62.72 (2.469)
3	62.501 mm (2.461 inch) maximum	Not	
4	58.47 mm (2.302 inch) maximum	Not	
5	58.47 mm (2.302 inch) maximum	Not	
6	44.88 mm (1.767 inch) maximum	Not	
7	Do not machine this diameter	Do not machine this diameter	Do not

Item (6) in table 1 can be repaired with a crankshaft wear sleeve. Refer to Clearance and Assembly, "Crankshaft Wear Sleeve (Rear) - Remove and Install" for more information.

Table 2

Minimum Width of machined No	
mm	1, 2, 3, 4 and 7
	18.51 mm (0.729 inch)

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