

Daewoo Kalos 2002-2006 Workshop Manual



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Fig. 1: Upper End
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 1

| Callout | Component Name |
|---------|-------------------------------|
| 1 | Engine Cover |
| 2 | Oil Cap |
| 3 | Valve Cover |
| 4 | Valve Cover Bolt |
| 5 | Valve Cover Washer |
| 6 | Valve Cover Gasket |
| 7 | Hydraulic Valve Lash Adjuster |
| 8 | Valve Key |
| 9 | Valve Spring Retainer |
| 10 | Valve Spring |
| 11 | Valve Stem Oil Seal |

Fig. 1B1: Measuring Inner Diameter Of Cylinder Head Journal With Bore Gage
Courtesy of GENERAL MOTORS CORP.

Using a bore gage (1), measure the inner diameter of the cylinder head journal at the 5 places. The clearance of the journal is measured by the difference between the outer diameter of the camshaft the inner diameter of the cylinder head journal part.

Specifications

- The journal clearance standard is 0.05-0.091 mm (0.0020-0.0036 in).
- The journal clearance limit is 0.15 mm (0.0059 in).
- The camshaft journal outer diameter (1) is 43.425-43.450 mm (1.7096-1.7106 in).
- The inner diameter cylinder head journal part (1) is 43.500-43.516 mm (1.7126-1.7132 in).
- The camshaft journal outer diameter (2) is 43.625-43.650 mm (1.7175-1.7185 in).

Kalos Engine Manual

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