

Illustration 13

g01123647

3. Coat Tooling (A) with clean grease. Use Tooling (A) to cut threads into the unit injector sleeve.

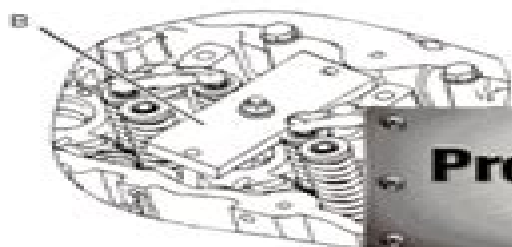


Illustration 14

g01123650

4. Use Tooling (B) to remove the unit injector sleeve.

i03145071

## Unit Injector Sleeve - Install

SMCS Code: 1713-012

### Installation Procedure

Table 6

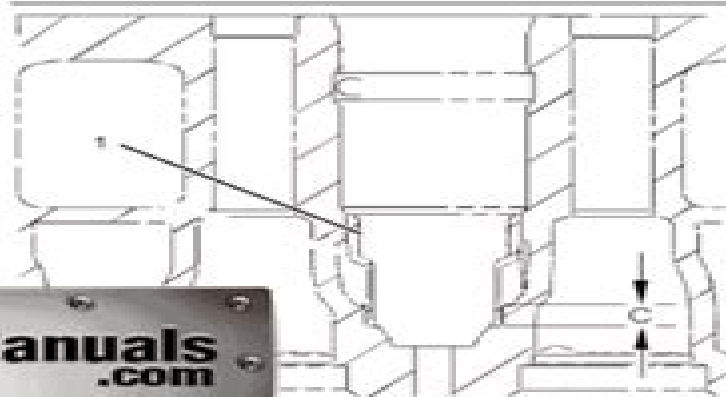
Required Tools			
Tool	Part Number	Part Description	Qty
D	221-9777	Sleeve Installer	1
E	4C-9506	Retaining Compound	1
F	4C-5552	Large Bore Brush	1
G	6V-6640	Sealant	1

#### NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

1. Thoroughly clean the unit injector sleeves and the bores for the unit injectors. Tooling (F) may be used on the bores.



g01168882

2. Apply Tooling (G) to bores prior to installation.
3. Apply a thin coating of Tooling (E) around the outer circumference of unit injector sleeve (1) at Area (C).
4. Use Tooling (D) and a hammer to position the unit injector sleeve in the cylinder head.

**Note:** Allow Tooling (E) to cure for two hours at 21 °C (70 °F) before filling the engine with fuel or coolant. Longer curing time is required for lower temperatures.

5. Fill the cooling system. Refer to Operation and Maintenance Manual, "Cooling System Coolant - Change".

#### End By:

- a. Install the unit injectors. Refer to Disassembly and Assembly, "Unit Injector - Install".

# Kal Cat Engine Maintenance Manual

**S Ashworth**



## **Kal Cat Engine Maintenance Manual:**

The book delves into Kal Cat Engine Maintenance Manual. Kal Cat Engine Maintenance Manual is an essential topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Kal Cat Engine Maintenance Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:
  - Chapter 1: Introduction to Kal Cat Engine Maintenance Manual
  - Chapter 2: Essential Elements of Kal Cat Engine Maintenance Manual
  - Chapter 3: Kal Cat Engine Maintenance Manual in Everyday Life
  - Chapter 4: Kal Cat Engine Maintenance Manual in Specific Contexts
  - Chapter 5: Conclusion
2. In chapter 1, the author will provide an overview of Kal Cat Engine Maintenance Manual. The first chapter will explore what Kal Cat Engine Maintenance Manual is, why Kal Cat Engine Maintenance Manual is vital, and how to effectively learn about Kal Cat Engine Maintenance Manual.
3. In chapter 2, the author will delve into the foundational concepts of Kal Cat Engine Maintenance Manual. The second chapter will elucidate the essential principles that need to be understood to grasp Kal Cat Engine Maintenance Manual in its entirety.
4. In chapter 3, this book will examine the practical applications of Kal Cat Engine Maintenance Manual in daily life. This chapter will showcase real-world examples of how Kal Cat Engine Maintenance Manual can be effectively utilized in everyday scenarios.
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6. In chapter 5, the author will draw a conclusion about Kal Cat Engine Maintenance Manual. This chapter will summarize the key points that have been discussed throughout the book.

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