



FIG. A.407 INSTRUMENT PANEL AND REAR AXLES

25. Fly wheel, 27. Rear drive shaft, 28. Starting and overrunning gears

Remove instrument panel (Fig. A.408) and

26. Remove the panel and then accelerator cable from the linkage.

27. Remove the attaching cap screws from the fly wheel.

28. Insert three chains into the three lifting holes (Fig. A.409) on the engine and take the weight off each shaft.

29. Lift the engine and pull it off forward to clear the clutch shaft to clear the clutch.

#### DISASSEMBLY AND REASSEMBLY

Attach the engine on an engine stand.

#### INSTALLATION

Reverse the removal sequence and be sure to remember the following:

1. When placing the engine to the chassis, turn, take, be sure to locate the clutch shaft on their respective gears and P.T.O. shaft position properly so as to avoid jamming or engine damage.

2. Tighten to specified torque values.



FIG. A.408 REMOVED ENGINE FROM CHASSIS



FIG. A.409 INSTALLING ENGINE ON TURNOVER STAND

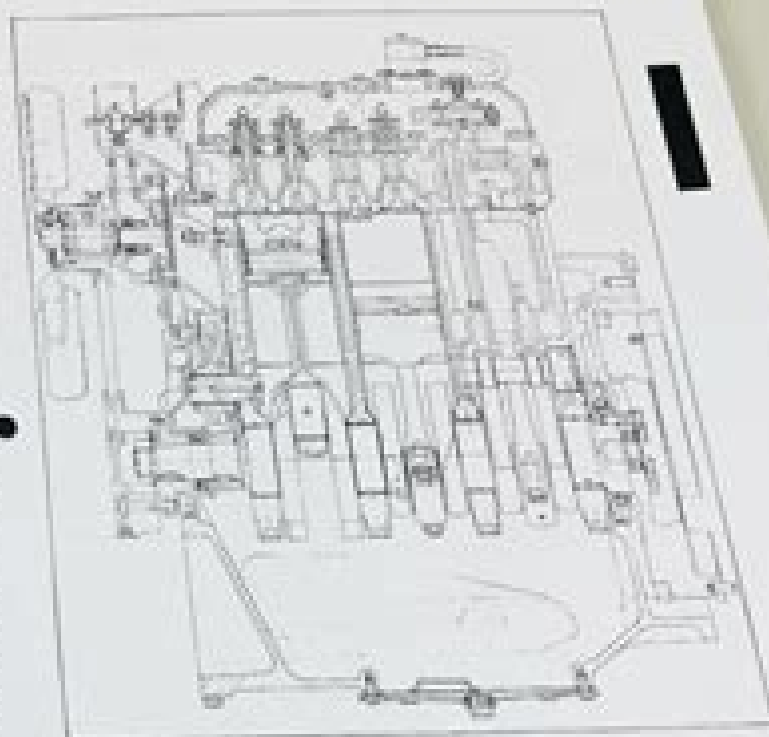


FIG. A.406 ENGINE - SECTIONAL VIEW

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**IM Harris**



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