

| Johnson-Cook Failure model | D1    | D2   | D3    | D4     | D5   |
|----------------------------|-------|------|-------|--------|------|
| Hammer (Parameter set 1)   | -0.81 | 1.18 | -0.15 | -0.012 | 2.10 |
| Johnson (Parameter set 2)  | -0.09 | 0.25 | -0.5  | -0.014 | 3.87 |

# Johnson Cook Parameter

**Shasha Hu**



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