

Building the cases

UPPER CABINET

Top rail and rear stile, 2 in. wide

Panel, 1/4 in. thick, fits in 1/4-in.-deep groove in frame.

Front stile, 1 1/4 in. wide

Bottom rail, 3 1/2 in. wide

BASE CABINET

Back panel, 1/4-in. plywood, glued and nailed to box.

2 in. wide

Bottom rail, 4 1/2 in. wide

TWO VERSIONS OF A BASIC BOX

Maple plywood is used for the boxes. Quartersawn white oak is used for the face frames as well as for the doors and drawer fronts. The lower cabinets are 24 in. deep, and the upper cabinets are 12 in. deep. The width of the cabinets will vary based on the individual characteristics of the kitchen. Cabinets wider than 60 in. should be built in multiple sections for ease of construction and installation.

Food prep area calls for about 80 in. of cabinets. I split that into two pieces, one cabinet for the sink and an adjacent cabinet for storage. The longest piece is just over 60 in. Even with drawers and doors removed, that cabinet with its finished end panel was a chore to move, but there was no logical way to divide it into smaller sections. On the other end of the spectrum, cabinets narrower than about 12 in. aren't

of much use for general storage but may be ideal for cookie sheets, spice jars, and odds and ends. In a kitchen, every inch counts.

A blend of plywood and hardwood

These cabinets are made mostly from 1/4-in. maple plywood plus solid hardwood for face frames, doors, and drawer fronts. The hardwood in this kitchen is quartersawn white oak. At the time, it was between \$1

Upper cabinet side, 11 in. wide by 34 1/2 in. tall

Top and bottom, 11 in. deep

Stiles, 2 in. wide by 36 in. long, overhang lower rail by 1 in.

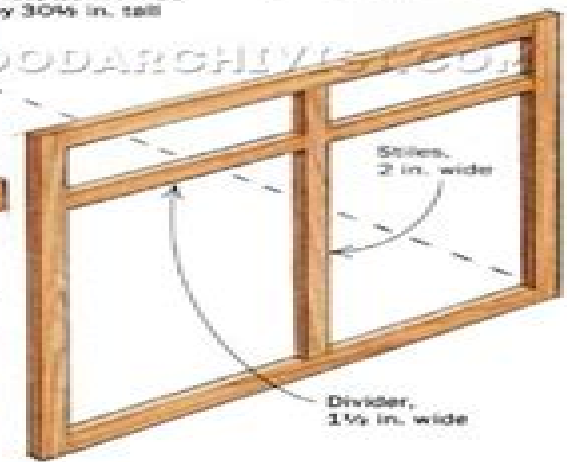
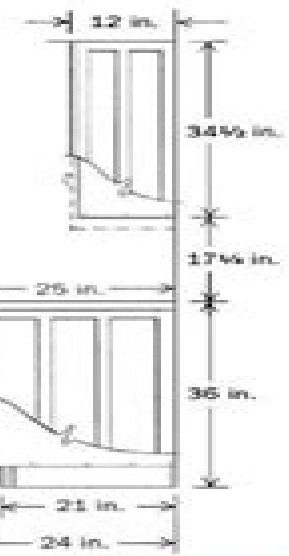
Lower rail, 2 1/4 in. wide, overhangs box by 1 1/4 in.

Cleat, 1/4-in. plywood, 3 in. wide

Lower cabinet side, 23 in. wide by 30 1/2 in. tall

Base, 1/4 in. plywood, 4 in. tall

Rails and stiles are 1 1/4 in. wide, except where noted.



and \$2 cheaper per board foot than either walnut or cherry.

I gladly spent extra money on Baltic-birch plywood for the drawer sides and bottoms. Although not as easy to find, it has more plies, fewer voids, and greater strength than standard veneer-core plywood. For cabinet backs, the \$12-a-sheet 1/4-in. lauan plywood works just fine, but it's just too flimsy to use on drawer bottoms.

Kitchen Cabinet Construction Guide

M Walker



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