

## FRONT AXLE SYSTEM (TWO-WHEEL DRIVE)

### FRONT AXLE ASSEMBLY AND STEERING LINKAGE

#### Two-Wheel-Drive Models

**1. WHEELS AND BEARINGS.** To remove front wheel hub and bearings, raise and support the front axle extension, then unbolt and remove the tire and wheel assembly. Remove cap (2 or 3—Fig. 4), cotter pin (4), castellated nut (5), washer and outer bearing cone (7). Slide the hub assembly from spindle axle shaft. Remove dust shield (12), seal (9) and inner bearing cone (11). Drive bearing cups (8 and 10) from hub if renewal is required. Pack wheel bearings liberally with a multi-purpose lithium based grease. Reassemble by reversing disassembly procedure. Tighten castellated nut (5) to a torque of 80 N·m (60 ft.-lbs.), then back nut off to the nearest hole and install cotter pin (4). Be sure to install cap (2 or 3) securely.

**2. TRACK ROD AND TOE-IN.** All models are equipped with hydrostatic steering. On 340-360 models, a single track rod connects the left and right steering arms which are attached to the steering spindles. On 399 models, the two track rods are

attached to each end of the hydrostatic steering rod, which is located between the steering arms. The track rod of all models assures that both left and right wheels turn in unison and the distance between ends of track rod establishes front wheel toe-in.

Ends of track rod are automotive type and should be renewed if wear is excessive. The procedure for removing and installing ends is self-evident. Recommended toe-in is 0-5 mm (0-3/16 inch) for all models. Toe-in should be measured between the wheel rims on center line of axle, parallel to ground. Rotate wheels and remeasure to be sure that wheels are not bent giving incorrect reading.

Distance between front wheels is adjustable to seven different widths by relocating axle extensions and changing length of track rod using the pre-existing attachment holes.

On 340-360 models, axle extension and hydrostatic steering cylinder bracket retaining screws (1—Fig. 5) should be tightened to 180-230 N·m (135-170 ft.-lbs.) torque. Tighten track setting screw (2) to 45-55 N·m (33-40 ft.-lbs.) torque before tightening locknut. Note that spacers are used on the outer screws between steering cylinder brackets and axle extensions when axle width is at the four widest settings. To make small toe-in adjustments, remove track adjusting screw (2) from left end of track rod, loosen rod end clamp bolt on right end, then turn center section of track rod until toe-in is correct. Reinstall track adjusting screw (2) and tighten rod end clamp bolt to 45-55 N·m (33-41 ft.-lbs.) torque.

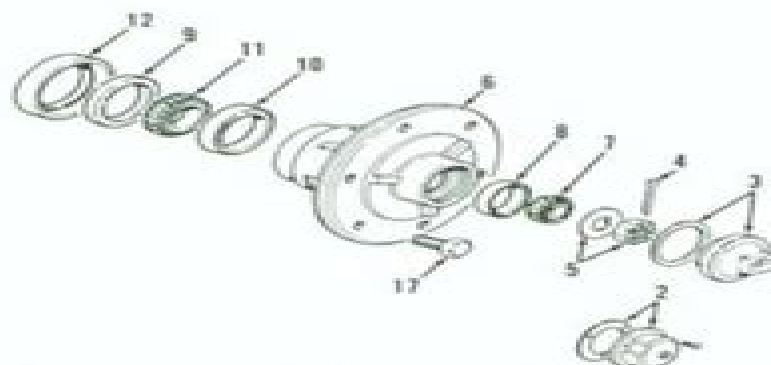


Fig. 4—Exploded view of wheel hub typical of two-wheel-drive models.

- |                                    |                            |
|------------------------------------|----------------------------|
| 2. Hub cap                         | 8. Outer bearing cup       |
| 3. Hub cap                         | 9. Seal                    |
| 4. Cotter pin                      | 10. Inner bearing cup      |
| 5. Castellated nut and tang washer | 11. Inner bearing cone     |
| 6. Hub                             | 12. Dust shield            |
| 7. Outer bearing cone              | 17. Wheel retaining screws |

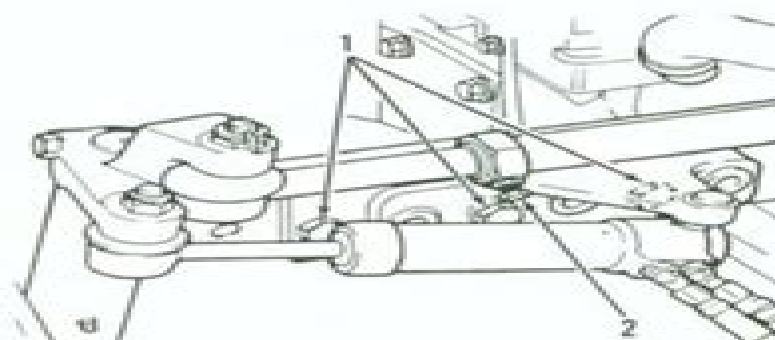


Fig. 5—View of axle left end typical of 340-360 models. Track adjusting screw and lock nut (2) and cylinder bracket and axle extension screws (1) must be properly installed and tightened.

# Massey Ferguson Mf360 Series Tractor Service Repair Manual

**Ed Bowker Staff, Staff Bowker, Ed**



## **Massey Ferguson Mf360 Series Tractor Service Repair Manual:**

**Books In Print 2004-2005** Ed Bowker Staff, Staff Bowker, Ed, 2004      **Subject Guide to Books in Print** ,2001      **I & T Shop Service** ,1993      Books in Print ,1991      **Forthcoming Books** Rose Army, 2001-08      *Massey Ferguson 35 Tractor* Chris Jaworski, 2020-03-17 Learn everything you need to know about the Ferguson MF 35 and TO35 Featuring step by step instructions for weekly checks operator maintenance engines cooling and fuel systems transmissions brakes hydraulics and so much more this user friendly restoration service manual goes back to the basics detailing a wide range of topics so you can understand your tractor machinery from the inside out Also included are more than 650 photographs helpful charts for service schedules torques data specs tool lists and troubleshooting and even a buying guide Author Chris Jaworski is a technical writer Tractor Machinery magazine and a restoration enthusiast For owners involved in servicing repairs or restoration of the Massey Ferguson MF 35 or TO35 this crystal clear guide will help you enjoy getting the work done quickly efficiently and correctly      **I & T Shop Service** ,      Massey Ferguson 135 TECHNICAL SERVICE REPAIR SHOP MANUAL ,1959-01-15      Massey Ferguson 65 TECHNICAL SERVICE REPAIR SHOP MANUAL ,1959-01-15

**Farmers and Consumers Market Bulletin** ,2003      *Massey Ferguson Tractor* ,2011      **Supplementary Parts Book** Massey-Ferguson (Aust.) Ltd.),      *Massey Ferguson 406 TECHNICAL SERVICE REPAIR SHOP MANUAL* ,1959-01-15

Massey Ferguson Shop Manual Model MF285 Penton Staff, 2000-05-24 Models MF285      **Parts Book** Massey-Ferguson (Aust.) Ltd.), 1974      *Massey-Ferguson Shop Manual* Intertec Publishing Corporation, 1993      **Massey Ferguson Super 90 TECHNICAL SERVICE REPAIR SHOP MANUAL** ,1959-01-15      Massey-Ferguson ,1994      Massey Ferguson 165 TECHNICAL SERVICE REPAIR SHOP MANUAL ,1959-01-15      *Massey Ferguson 88 TECHNICAL SERVICE REPAIR SHOP MANUAL* ,1959-01-15

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