新原用原则 阿朗阿斯

Reg. No.:

Question Paper Code: 42823

B.E./B.Tech. DEGREE EXAMINATION, APRIL/MAY 2018 Seventh Semester Mechanical Engineering ME 2027 – PROCESS PLANNING AND COST ESTIMATION (Regulations 2008)

Time: Three Hours

Maximum: 100 Marks

Answer ALL questions

PART - A

(10×2=20 Marks)

- 1. What is meant by method study?
- Define standard time.
- 3. State the parameters involved in material selection.
- 4. Define : Break even point.
- 5. Give the methods of costing.
- 6. How are Standard Data developed?
- List the types of estimates.
- 8. What are the sources for cost estimation?
- 9. What is meant by 'Overhead expenses'?
- Define cutting speed.

PART - B

(5×16=80 Marks)

 a) Write the recording techniques used in method study. Explain with a neat sketch of material type flow process chart. (16)

(OR)

b) What do you understand by Analytical estimating? Give the procedure for conducting work measurement study by analytical estimating. (16)

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