



MERCURY

**V6 175/200/225
V8 200/225/250/300
FourStroke CMS
Outboard**

SERVICE
MANUAL



FOURSTROKE

PRO XS

SEA-PRO

Starting serial number 28529482

V6 175/200/225 V8 200/225/250/300

FourStroke CMS Outboard

SERVICE MANUAL

Revised 2015
October 2015
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