

CONDENSED SERVICE DATA

GENERAL

	Non-Diesel	Standard Diesel	Perkins Diesel
Engine Make	Continental	Standard Motor Co.	F. Perkins, Ltd.
Engine Model	2134	23C	3A152
Number of Cylinders	4	4	3
Bore—Inches	3 5/16	3 5/16	3 3/8
Stroke—Inches	3 7/8	4	5
Displacement—Cu. In.	134	137.8	152.7
Compression Ratio	6.6-1-8.1-1	20-1	17-4-1
Pistons Removed From	Above	Above	Above
Main Bearings, Number of	3	3	4
Main & Rod Brgs., Adjustable?	No	No	No
Cylinder Sleeves	Wet	Dry	Dry
Forward Speeds, No. of	8	6	6
Generator & Starter Make	D-R	D-R	D-R

TUNE-UP

Firing Order	1-3-4-2	1-3-4-2	1-3-3
Valve Tappet Gap, Intake	0.013H	0.012C	0.010H
Valve Tappet Gap, Exhaust	0.013H	0.008C	0.010H
Inlet Valve Face Angle	30°	45°	44°
Inlet Valve Seat Angle	30°	45°	45°
Exhaust Valve Face Angle	44°	45°	44°
Exhaust Valve Seat Angle	45°	45°	45°
Ignition Distributor Make	D-R
Breaker Contact Gap	0.022
Plug Electrode Gap	0.025
Carburetor Make
Floot Setting, Carter	11/64
Floot Setting, Marvel-Schebler	1/4
Injection Pump Make	...	C.A.V.	C.A.V.
Injection Pump Model	...	D.P.A.	D.P.A.
Injection Pump Timing	...	**	18°BTC
Injector Nozzle Make	...	C.A.V.	C.A.V.
Injector Nozzle Setting	...	1800 Psi	1760 Psi
Engine Low Idle Rpm	475	500	500
Engine High Idle Rpm	2200	2200	2200
Engine Loaded Rpm	2000	2000	2000
Pto High Idle Rpm	792 @ 2200	792 @ 2200	792 @ 2200
Pto Loaded Rpm	540 @ 1500	540 @ 1500	540 @ 1500

SIZES—CAPACITIES—CLEARANCES

(Clearances in thousandths)

Crankshaft Journal Diameter	2.2493	2.7515	2.7485
Crankpin Diameter	1.937	2.311	2.2485
Camshaft Journal Diameter:			
Front	1.8062	1.559	1.809
Center	1.7462	1.684	1.809
Rear	1.6837	1.684	1.839
Piston Pin Diameter	0.8592	1.1249	1.250
Valve Stem Diameter:			
Inlet	0.3145	0.3109	0.311
Exhaust	0.3138	0.3729	0.311
Main Bearing:			
Diameter Clearance	1.5-2.5	2-3.5	2.5-4.5
Rod Bearing:			
Diameter Clearance	1.5-2.5	2-3.5	2-3.5
Piston Skirt Clearance	1.2	2.5-4.4	...
Crankshaft End Play	2-6	5-12	2-11
Camshaft Brg., Dia. Clearance:			
Front	2.5-4.5	2.5-4.5	4-8
Center	2.5-4.5	1-3.3	4-8
Rear	2.5-4.5	1-3.3	4-8
Camshaft End Play	3-7	2-7.5	...
Cooling System—Gallons	2.5	2.25	2.25
Crankcase Oil—Quarts	5*	7*	7*
Transmission and Differential—Qts.	32†	32†	32†
Bel Pulley—Quarts	1	1	1

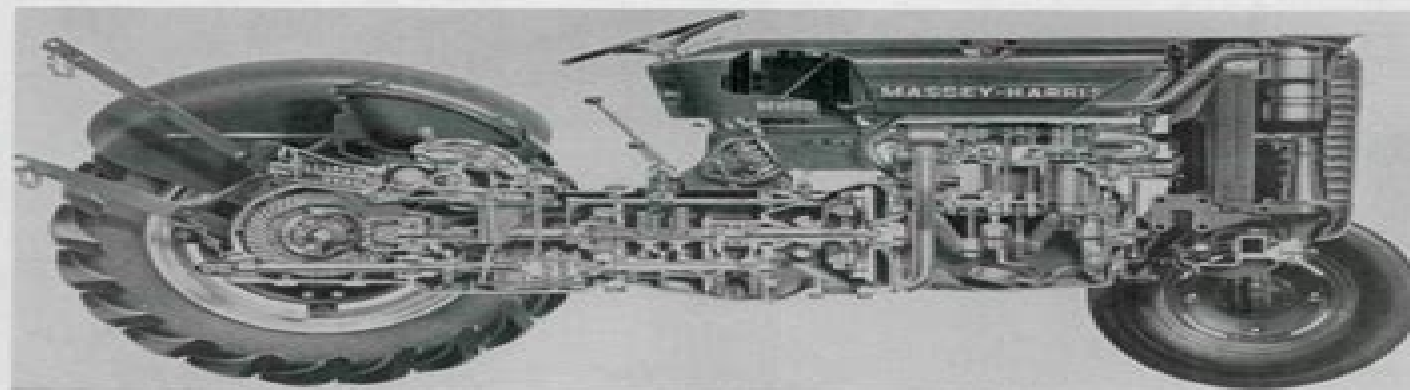
*One additional quart when oil filter is renewed.

**17°BTC on engine equipped with DPA3240011 Pump (without automatic advance); 18°BTC on engine equipped with DPA-3242645 pump (with automatic advance).

Includes hydraulic system. If auxiliary hydraulic equipment is used where the auxiliary equipment oil capacity exceeds 1½ gallons, additional oil must be added; then, the additional oil should be drained when the auxiliary equipment is removed.

On Model MF204, "Revers-O-Matic" unit contains 10 qts. of automatic transmission fluid. Type "A", is additive.

†Carter or Marvel-Schebler.



Model MH50

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