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### WORKSHOP SERVICE MANUAL 4283083M1

### 04 Splitting the Tractor

#### Splitting the Tractor

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16. Using the tractor splitting stand SER / 054 , support the tractor under the transmission with the fixed stand, and under the engine sump with the rails and trolley.
17. Remove all engine mounting bolts.
18. Roll the engine and front axle assembly forward with engine mounting gasket.

#### Re-assembly

For reassembling, follow the reverse procedure above.

1. Align the engine with the transmission case and turn the flywheel and, at the same time, roll the engine and front axle towards the transmission making sure that primary and secondary splines in main drive housing engages with the splines of primary and secondary clutch plates. Confine pushing and turning the flywheel until the main and transmission flanges meet.

CAUTION: Do not force the alignment of the two flanges.

Splitting the tractor in between transmission and centre housing



Fig 3

meet, since serious damages may occur to the transmission and clutch.

2. Use new gaskets while re-assembling.
3. Refit all engine mounting bolts and tighten to a torque of 55 lb. ft. (75 Nm)
4. For completing the rest of the tractor , follow the reverse procedure given above and
5. Reconnect the hydrostatic steering and pipe lines and bleed the air from the system and if necessary, top up the oil in reservoir.

6. Adjust the clutch play.

## 4A.4 SPLITTING THE TRACTOR BETWEEN THE TRANSMISSION AND REAR TRANSMISSION.

### Splitting Procedure

#### Special Tool

SER / 054 - Tractor splitting stand

#### Disassembly

1. Fit wheel chocks to hold the rear wheels.
2. Drain the transmission oil via the drain plugs on the transmission case and centre housing.
3. Disconnect the battery terminals.
4. Disconnect the foot throttle linkages and then remove the step left - hand and right - hand step assemblies.
5. Disconnect the brake rods.

6. Disconnect the rear harness connections.

7. Using the SER / 054 tractor splitting stand, support the tractor under the transmission with the trolley on rails and with fixed stand under the centre housing.

# Massey Ferguson 2625 Service Manual

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