

SCRATCH SPECIFICATIONS CONVERSION

Max scratch with in (mm)	MIL-O-13830A	ISO 10110	
0.001	10	5/L1 x 0.001	5/L5 x 0.001
0.002	20	5/L1 x 0.002	5/L5 x 0.002
0.004	40	5/L1 x 0.004	5/L5 x 0.004
		Each part can have 1 scratch at the max scratch width	Each part can have 5 scratches at the max scratch width

DIG SPECIFICATIONS CONVERSION

Max dig size in (mm)	MIL-O-13830A	ISO 10110	
0.05	5	5/1 x 0.05	5/5 x 0.05
0.10	10	5/1 x 0.10	5/5 x 0.10
0.20	20	5/1 x 0.25	5/5 x 0.25
		Each part can have 1 dig at the max dig size	Each part can have 5 dig at the max dig size

ISO 10110 assumes design wavelength 546.07 nm (NOT 632.8nm)

Table references based from the Lawrence Livermore National Labs interpretation of the scratch/dig specs between MIL-O-13830A and ISO 10110.

Iso 10110 Scratch Dig

SB Merriam

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the 'SB Merriam' text.

Iso 10110 Scratch Dig:

ISO 10110 Optics and Optical Instruments Ronald K. Kimmel, Robert Eugene Parks, 2002 Optics Manufacturing Christoph Gerhard, 2017-12-14 Optical components are essential key elements in modern engineering and everyday life. The education of skilled personnel and specialists in the fields of theoretical and practical optics manufacturing is of essential importance for next generation technologies. Against this background, this book provides the basis for the education and advanced training of precision and ophthalmic optics technicians, craftsmen and foremen, and it is an extensive reference work for students, academics, optical designers or shop managers and production engineers. It not only covers particularly used and applied machines, working materials, testing procedures and machining steps for classical optics manufacturing, but it also addresses the production and specification of optical glasses as well as unconventional production techniques and novel approaches. *Optics Manufacturing Components and Systems* furthermore covers the basics of light propagation and provides an overview on optical materials and components, presents an introduction and explanation of the necessary considerations and procedures for the initial definition of manufacturing tolerances and the relevant industrial standards for optics manufacturing, and addresses the production of micro optics, the assembly of opto-mechanical setups and possible manufacturing errors and the impact of the resulting inaccuracies. In order to allow fast and clear access to the most essential information, each chapter ends with a short summary of the most important aspects, including an explanation of relevant equations, symbols and abbreviations. For further reading, extensive lists of references are also provided. Finally, exercises on the covered basic principles of optics, approaches and techniques of optics manufacturing, including their corresponding detailed solutions, are found in the appendix. *Opto-Mechanical Systems Design, Second Edition*, Paul Yoder, Daniel Vukobratovich, Roger A. Paquin, 1992-10-29. Rewritten and updated, this text provides information on opto-mechanical systems design guidelines and their day-to-day applications in real environments. It emphasizes proven techniques for accomplishing design tasks and outlines techniques for mounting various optical elements and groupings.

The Failure Mechanisms of Coated Precision Glass Molding Tools Kyriakos Georgiadis, 2015-10-19. Molding tools in precision glass molding fail easily, even with protective thin film coatings applied. In this work, various efficient methods for assessing glass coating interactions are developed, including a new automated testing rig. Analysis of the testing results provides a better understanding of these mechanisms and how they are influenced by material properties and process parameters, so that the appropriate measures can be taken to prolong the life of the molding tools. **Optical Engineering Science** Stephen Rolt, 2020-01-07. A practical guide for engineers and students that covers a wide range of optical design and optical metrology topics. *Optical Engineering Science* offers a comprehensive and authoritative review of the science of optical engineering. The book bridges the gap between the basic theoretical principles of classical optics and the practical application of optics in the commercial world. Written by a noted expert in the field, the book examines a range of practical

topics that are related to optical design optical metrology and manufacturing The book fills a void in the literature by covering all three topics in a single volume Optical engineering science is at the foundation of the design of commercial optical systems such as mobile phone cameras and digital cameras as well as highly sophisticated instruments for commercial and research applications It spans the design manufacture and testing of space or aerospace instrumentation to the optical sensor technology for environmental monitoring Optics engineering science has a wide variety of applications both commercial and research This important book Offers a comprehensive review of the topic of optical engineering Covers topics such as optical fibers waveguides aspheric surfaces Zernike polynomials polarisation birefringence and more Targets engineering professionals and students Filled with illustrative examples and mathematical equations Written for professional practitioners optical engineers optical designers optical systems engineers and students Optical Engineering Science offers an authoritative guide that covers the broad range of optical design and optical metrology topics and their applications

Optical Manufacturing and Testing ,1995 *Handbook of Plastic Optics* Stefan Bäumer,2006-03-06 The use of plastic optics instead of glass offers a number of advantages Most importantly it is far less expensive and therefore opens a huge potential for mass production It also offers the opportunity to use unique element configuration This book gives a coherent overview over the current status of injection molded optics describing in detail all aspects of plastic optics from design issues to production technology and quality control The focus is firmly set on practical applications making this an indispensable information source for all those working in optics research and development The contributors each one a leading expert in his chosen discipline possess either a background in industry or close relations to the industry thus bringing in an ample amount of practical experience

Liquid-phase Cavity Ring-down Spectroscopy and Its Application as a Chromatographic Detector Kate L. Bechtel,2004 [Optical System Design](#) Robert F. Fischer,Bijana Tadic,2000-06-30 This classic resource provides a clear well illustrated introduction to the essentials of optical design from basic principles to cutting edge design methods *Optical System Design, Second Edition* Robert F. Fischer,2008-02-17 Learn advanced optical design techniques from the field's most respected guide Honed for more than 20 years in an SPIE professional course taught by renowned optical systems designer Robert F. Fischer *Optical System Design Second Edition* brings you the latest cutting edge design techniques and more than 400 detailed diagrams that clearly illustrate every major procedure in optical design This thoroughly updated resource helps you work better and faster with computer aided optical design techniques diffractive optics and the latest applications including digital imaging telecommunications and machine vision No need for complex unnecessary mathematical derivations instead you get hundreds of examples that break the techniques down into understandable steps For twenty first century optical design without the mystery the authoritative *Optical Systems Design Second Edition* features Computer aided design use explained through sample problems Case studies of third millennium applications in digital imaging sensors lasers machine vision and more New chapters on optomechanical

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10110-11** ,2016 ISO 10110-8:2010 Dario Loaldi,

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