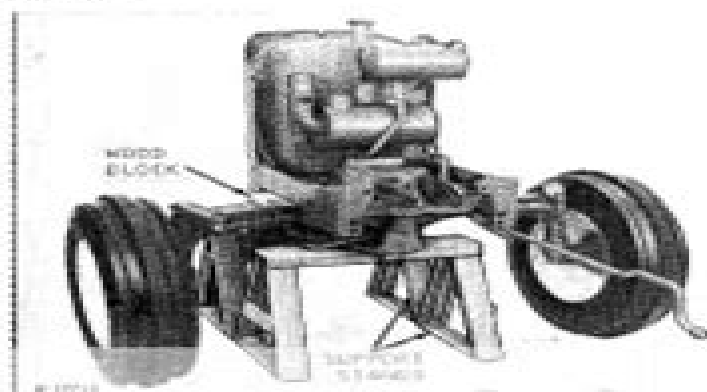


Install JD-244 lifting eyes on engine. Using an overhead hoist, attach JDG-1 engine lift sling to JD-244 lifting eyes to support engine (Fig. 12).

Remove the six engine-to-front support cap screws.



Carefully separate tractor front end by rolling rear section away from front end (Fig. 9). Place a metal stand under clutch housing (Fig. 12). Install caplugs.

### ASSEMBLY

**IMPORTANT:** Be sure hydraulic pump check valve (tractors without Hi-Lo or reverser) is installed in the pump inlet pipe before joining sections together. Remove caplugs.

Join sections together. Tighten bolts and cap screws to specified torque. Remove JDG-1 lift sling, and JD-244 lifting eyes.

Reverse the numbered removal steps. When installing radiator, tighten radiator mounting cap screws until head of cap screw is flush with bottom of front support.

Install battery, side grille screens, hood, muffler, and front ballast (if used). Fill cooling system.

Start engine and check operation.

### REMOVING ENGINE

Remove the front end from tractor as explained in SEPARATING TRACTOR FRONT END FROM ENGINE.

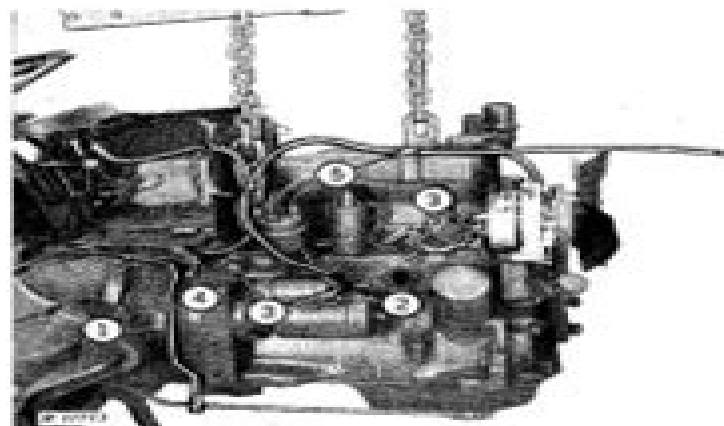


Fig. 10-Right-Hand Removal Procedure

1. Disconnect and remove the power steering pressure pipe (Fig. 10).
2. Disconnect battery cable from starter solenoid.
3. Disconnect the wiring from the oil pressure switch, starter solenoid, coil, and alternator. Remove wiring harness band from fuel pipe.
4. Disconnect tachometer drive from flywheel housing.
5. Remove hydraulic reservoir vent hose from support clamp. Remove cowl-to-flywheel housing cap screws (7, Fig. 1).

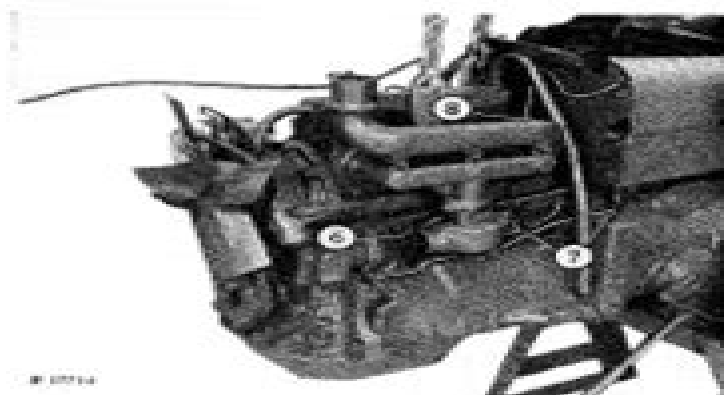


Fig. 11-Left-Hand Removal Procedure

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