



Fig. 3—Exploded view of adjustable axle used on some 245 and 255 models.

- |                      |                        |
|----------------------|------------------------|
| 10. Left spindle     | 31. Washer             |
| 11. "O" ring         | 32. "O" ring           |
| 13. Thrust bearing   | 33. Bushings           |
| 14. Bushings         | 34. Axle extension     |
| 17. Steering arm     | 35. Right steering arm |
| 18. "O" ring         | 36. Tie rod outer tube |
| 19. Axle main member | 37. Pin                |
| 22. Right spindle    | 38. Clamp              |
| 26. Drag link        | 39. Inner tie rod      |
| 27. Nut              | 40. Locknut            |
| 28. Steering arm     | 41. Rod end            |

Rod ends threaded into tie rod are used to adjust the distance between ends and establish front wheel toe-in. Recommended toe-in is 4-8 mm ( $\frac{3}{16}$ - $\frac{5}{16}$  in.) and should be measured between wheel rims on centerline of axle, parallel to ground. Rotate wheels and re-measure to be sure that wheels are not bent, giving incorrect reading. Tighten rod end jam nut (40—Fig. 3) to 59-88 N.m (43-65 ft.-lbs.) torque after toe-in is correctly set. Bolt for clamps (38) should be tightened to 25-29 N.m (18-22 ft.-lbs.) torque. Holes in tie rod tubes, pins (37) and clamps (38) are used to adjust length of tie rods when changing width of adjustable axle as outlined in paragraph 14.

### Two Wheel Drive 265 Model

3. On 265 models, one tie rod connects left steering arm (17—Fig. 4) to steering arm (28) and a second tie rod connects right steering arm (35). Automotive type ends are not adjustable for wear and should be renewed if worn. Holes for clamp bolts (37) in tie rods are used to adjust length of tie rods when changing adjustable axle width. It is important that both tie rods be adjusted to the same width and that width corresponds to the axle width. Refer to paragraph 14 when changing axle width.

Rod ends (41) threaded into left side tie rod are used to change distance between ends and make fine adjustments to the front wheel toe-in. The rod end threaded into outer tube has left hand thread, permitting adjustment by turning tubes after loosening the rod end locknuts. Recommended toe-in is 4-8 mm ( $\frac{3}{16}$ - $\frac{5}{16}$  in.) and should be measured between wheel rims on centerline of axle, parallel to ground. Rotate wheels and re-measure to be sure that wheels are not bent, giving incorrect reading. Tighten rod end jam nuts (40) to 59-88 N.m (43-65 ft.-lbs.) torque after toe-in is correctly set.

### Two Wheel Drive 275 Model

4. On 275 models, one tie rod connects left steering arm and spindle (10—Fig. 5) to the bellcrank (47—Fig. 6) and a second tie rod connects right steering arm. Automotive type ends are not adjustable for wear and should be renewed if worn. Rod ends (41) threaded into right side tie rod are used to adjust the distance between ends and establish front wheel toe-in. The tie rod end threaded into outer tube has left hand thread. Recommended toe-in is 4-8 mm ( $\frac{3}{16}$ - $\frac{5}{16}$  in.) and should be measured between wheel rims on centerline of axle, parallel to ground. Rotate wheels and re-measure to be sure that wheels are not bent, giving

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**SA Adler**



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## **Table of Contents Jd 255 Service Manual**

1. Understanding the eBook Jd 255 Service Manual
  - The Rise of Digital Reading Jd 255 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Jd 255 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Jd 255 Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Jd 255 Service Manual
  - Personalized Recommendations
  - Jd 255 Service Manual User Reviews and Ratings
  - Jd 255 Service Manual and Bestseller Lists
5. Accessing Jd 255 Service Manual Free and Paid eBooks
  - Jd 255 Service Manual Public Domain eBooks
  - Jd 255 Service Manual eBook Subscription Services
  - Jd 255 Service Manual Budget-Friendly Options
6. Navigating Jd 255 Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Jd 255 Service Manual Compatibility with Devices
- Jd 255 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Jd 255 Service Manual
  - Highlighting and Note-Taking Jd 255 Service Manual
  - Interactive Elements Jd 255 Service Manual
- 8. Staying Engaged with Jd 255 Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Jd 255 Service Manual
- 9. Balancing eBooks and Physical Books Jd 255 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Jd 255 Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Jd 255 Service Manual
  - Setting Reading Goals Jd 255 Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Jd 255 Service Manual
  - Fact-Checking eBook Content of Jd 255 Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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