

NACE CIP 2 Master Study Guide 2023/2024 with Complete Solutions

What is the cause of chalking in epoxy coating - ANSWER-UV or radiation exposure

Hot applied tape application? - ANSWER-Must be 50% overlap for both Hot and Cold
Minimum overlap of 50 mm (2")
Anchor the end of the tape
Ensure the tape is completely shrunk
Do NOT trap air under the tape!

What is polymerization cured coating? - ANSWER-Two parts mixed together just prior to use

Three main products that are transported by pipelines? - ANSWER-• Oil

- Gas
- Water

Examples of non-convertible coatings - ANSWER-1. Chlorinated rubber 2. Vinyl 3. Acrylic 4. Bituminous

There are two ways to tell if the hot applied coating tape is fully shrunk: - ANSWER-• The tape will shrink down tightly to the pipe surface
• The adhesive flows out from the edges of the hot tape

Non-convertible curing def. - ANSWER-No chemical change during cure cycle

Convertible curing def. - ANSWER-Some chemical change during cure cycle

After fully shrinking tape, do the following checks: - ANSWER-• Look for adhesive bleed-out

- Feel for air pockets
- Look for holidays
- Repair holidays per the owner's specification

What info should be included when sending samples to a lab? - ANSWER-1. Identity of materials 2. Properly packed/labeled samples 3. Chain of custody form 4. Type of analysis that is expected and the concentrations of interest

*Gathering pipelines - ANSWER-Collect raw gas from wells and ships to plants for Processing.

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CH Cherryholmes



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