



# SERVICE MANUAL

**MODELS**  
**175XR<sup>2</sup> Sport Jet**

**United States**  
**With Starting Serial Numbers**

**Powerhead**  
**0E203000**

**Pump Unit**  
**0E151580**

# Mercury Outboard 175 Hp Xr2 Repair Manual

**SA Adler**



## **Mercury Outboard 175 Hp Xr2 Repair Manual:**

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