



# SERVICE MANUAL

## MODELS

70 • 75 • 80 • 90 • 100 • 115

<b>70 (3 CYL)</b>		<b>90 (3 CYL)</b>	
USA	S/N 0B110054 thru 0D283221	USA	S/N 0B118401 thru 0D283221
BELGIUM	S/N 09502135 thru 09793576	BELGIUM	S/N 09502500 thru 09793576
CANADA	S/N 0A722297 and Above	CANADA	S/N 0A721308 and Above
<b>75 (3 CYL) • 75XD • 75 MARATHON/SEAPRO</b>		<b>100 (4 CYL)</b>	
USA	S/N 0B106719 thru 0D283221	USA	S/N 0B209468 thru 0D283221
BELGIUM	S/N 09502250 thru 09793576	BELGIUM	S/N 09523034 thru 09793576
CANADA	S/N 0A722297 and Above	CANADA	S/N 0A731673 and Above
<b>80 (3 CYL)</b>		<b>115 (4 CYL)</b>	
USA	S/N 0A996142 thru 0D283221	USA	S/N 0C100000 thru 0D283221
BELGIUM	S/N 09502380 thru 09793576	BELGIUM	S/N 09586000 thru 09793576
CANADA	S/N 0A722297 and Above	CANADA	S/N 0A753000 and Above

# Mercury Outboard 13645 2 Service Manual

**Penton Staff**



## **Mercury Outboard 13645 2 Service Manual:**

*Mercury Outboard Motor Service Manual, Vol. 5 ,1976*

**Mercury Outboard Motor Service Manual ,1976\***

*Mercury/Mariner 75-250 HP Two-Stroke 1998-2009* Editors of Clymer Manuals,2015-12-01 Mercury Mariner 65 Jet 1998 2009 Mercury Mariner 75 HP 1998 2009 Mercury Mariner 80 Jet 1998 2009 Mercury Mariner 90 Jet 1998 2009 Mercury Mariner 100 HP 1998 2009 Mercury Mariner 105 Jet 1998 2009 Mercury Mariner 115 HP 4 Cyl 1998 2009 Mercury Mariner 115 HP Optimax V 6 1998 2009 Mercury Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner 135 HP Optimax 1998 2009 Mercury Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009 Mercury Mariner 150 HP EFI 1998 2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009 Mercury Mariner 150 Mag III 1998 2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP EFI 1998 2009 Mercury Mariner 175 HP Optimax 1998 2009 Mercury Mariner 200 HP Carburetor Equipped 1998 2009 Mercury Mariner 200 HP EFI 1998 2009 Mercury Mariner 200 HP Optimax 1998 2009 Mercury Mariner 225 HP Carburetor Equipped 1998 2009 Mercury Mariner 225 HP EFI 1998 2009 Mercury Mariner 225 HP Optimax 1998 2009 Mercury Mariner 250 HP EFI 1998 2009 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS     Master Service Manual Brunswick Corporation. Kiekhaefer Mercury Division,1971     **Mercury Outboards Service Manual** Mercury Marine,1988     *Mercury and Mercury/Mariner Outboards Service Manual* Brunswick Corporation. Mercury Marine,198?     Seloc's Mercury Outboard, 1965-1986 Joan Coles,Clarence W. Coles,1986

**Mercury/Mariner Outboard Shop Manual** Editors of Haynes Manuals,2015-01-15 Mercury Mariner 2 5 60 HP Two Stroke Outboard Service and Repair Manuals 1998 2006 B725This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006 Mercury Mariner 30 HP 1998 2006 Mercury Mariner 40 HP 1998 2006 Mercury Mariner 50 HP 1998 2006 Mercury Mariner 60 HP 1998 2006 Mercury Mariner 20 Jet 1998 2006 Mercury Mariner 30 Jet 1998 2006 Mercury Mariner 45 Jet 1998 2006     *Seloc Mercury/Mariner Outboards, 1990-00 Repair Manual* Scott A. Freeman,1900     **Mercury and Mariner Outboards Service Manual** Brunswick Corporation.

Mercury Marine,1995      *Mercury Marine Service Manual, Mercury Outboards 1965 and Prior* Kiekhaefer Mercury. Fon du Lac, Wis,1958      **Mercury Outboards Service Manual** Mercury Marine,1984      Mercury Outboards Service Manual ,1984      **Mercury Outboards Service Manual, Models 50, 70** ,1980      *Mercury Outboards Service Manual* Mercury Marine,1980      *Mercury Outboards Service Manual* Mercury Marine,1979      Mercury Outboards Service Manual ,1984      Mariner Outboards, Mercury Outboards Service Manual ,1992      Clymer Mercury Outboard Shop Manual 45-225 Hp. 1972-1989 Penton Staff,1987-04-01 With the help of the Clymer Mercury Outboard Shop Manual 45 225 Hp 1972 1989 Repair Manual in your toolbox you will be able to maintain service and repair your outboard motor to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too      Clymer Mercury Outboard Shop Manual 45-225 Hp. 1972-1989 Penton Staff,1987-04-01 With the help of the Clymer Mercury Outboard Shop Manual 45 225 Hp 1972 1989 Repair Manual in your toolbox you will be able to maintain service and repair your outboard motor to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

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