SPECIFICATIONS

	Mary 650	Mare 500	Merc 402			
Born	2.87" (72.9mm)	2.56° (85 mm)	2.87** (72.0mm)			
Stroke	2-9/16"	2-1/8"	2-0/16"			
	(65.1mm)	(54mm)	105-1mml			
Cu. In. Piston	49.8	44	33.3			
Displacement	(016cc)	(721cc)	(546cc)			
Recommended	AC-V40FFM or					
Speck Plugs	Champion L-76V					
Horsepower	65	50	40			
Full Throttle	4800-	4800-	4800-			
RPM Range	5300	5500	5300			
Fuel Tank Dankolty			. 5 Gallons			

LUBRICANTS

(From Your Mercury Dealer)	The state of the s	Container Size		
Quicksilver Lubricant		U.S.	Imperial	Matric
Anti-Corrosion Grease Anti Corrosion Oil Corrosion and Flust Preventive Multipurpose Lubricant Perfect Seal Storage Seal Super-Duty Gear Lubricant	C92 63290 C92 63281 C02 63260 C92 63250 C92 6427 C92 63233 C92 68617		6.7 Oz. 6.7 Oz. 9.2 Oz. 6.7 Oz. 13.3 Oz. 12.5 Oz. 6.7 Oz. 0.2 Gal.	240cc 240cc 330cc 240cc 450cc 450cc 240cc



Figure 1, Merc 650 (3-Cyl.)

Mercury 70 Thunderbolt Service Manual

Intertec Publishing

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