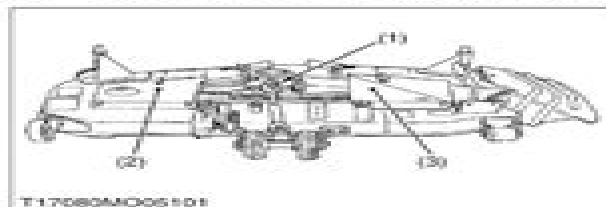


[2] DISASSEMBLING AND ASSEMBLING

(1) RCK54-24B-EC, RCK60-24B-EC, RCK60-27B-EC (Side Discharge Mower)

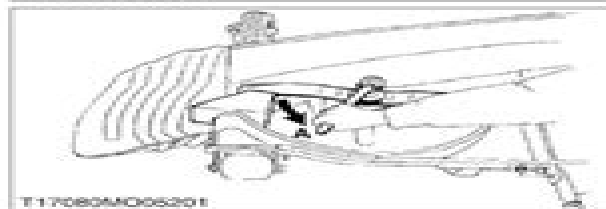


Universal Joint and Belt Covers

1. Remove the universal joint (1).
2. Remove the left and right belt covers (2), (3).

(1) Universal Joint
(2) Belt Cover (Left)
(3) Belt Cover (Right)

W1012560



Mower Blades (Center Blade and Outer Blades)

1. Turn over the mower.
2. Unscrew the mower blade screw (5), and remove the spline boss (4), two cup washers (3), mower blade (2) and dust cover (1).

NOTE

- To remove the blade securely, wedge a block of wood between one blade and the mower deck in such position that it will hold the blade safely while loosening or tightening the blade screw.

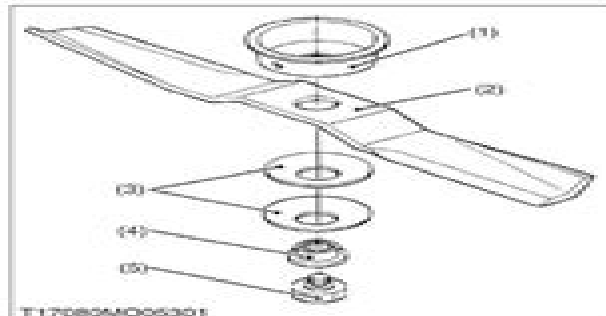
(When reassembling)

- Be sure to assemble the two cup washers between the mower blade and spline boss.

IMPORTANT

- Make sure the cup washer is not flattened out or worn, causing blade to slip easily.

Replace two cup washers if either is damaged.

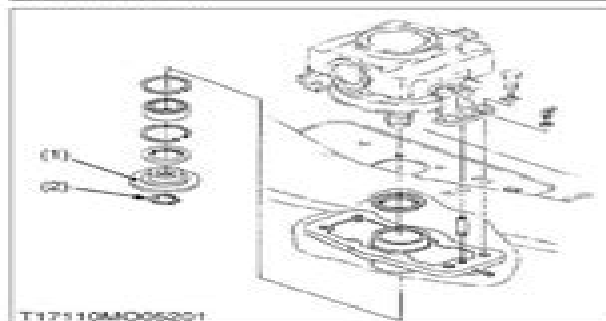


Tightening torque	Mower blade screw	98.1 to 117.7 N·m 10.0 to 12.0 kgf·m 72.3 to 86.8 ft·lbs
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(1) Dust Cover
(2) Mower Blade
(3) Cup Washer
(4) Spline Boss
(5) Mower Blade Screw

A : Loosen

W1012667



Blade Boss

1. Remove the external snap ring (2).
2. Remove the blade boss (1).

(1) Blade Boss
(2) External Snap Ring

W1012671

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