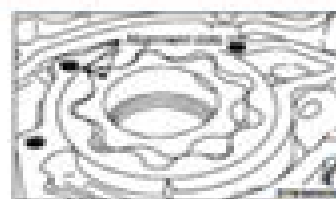
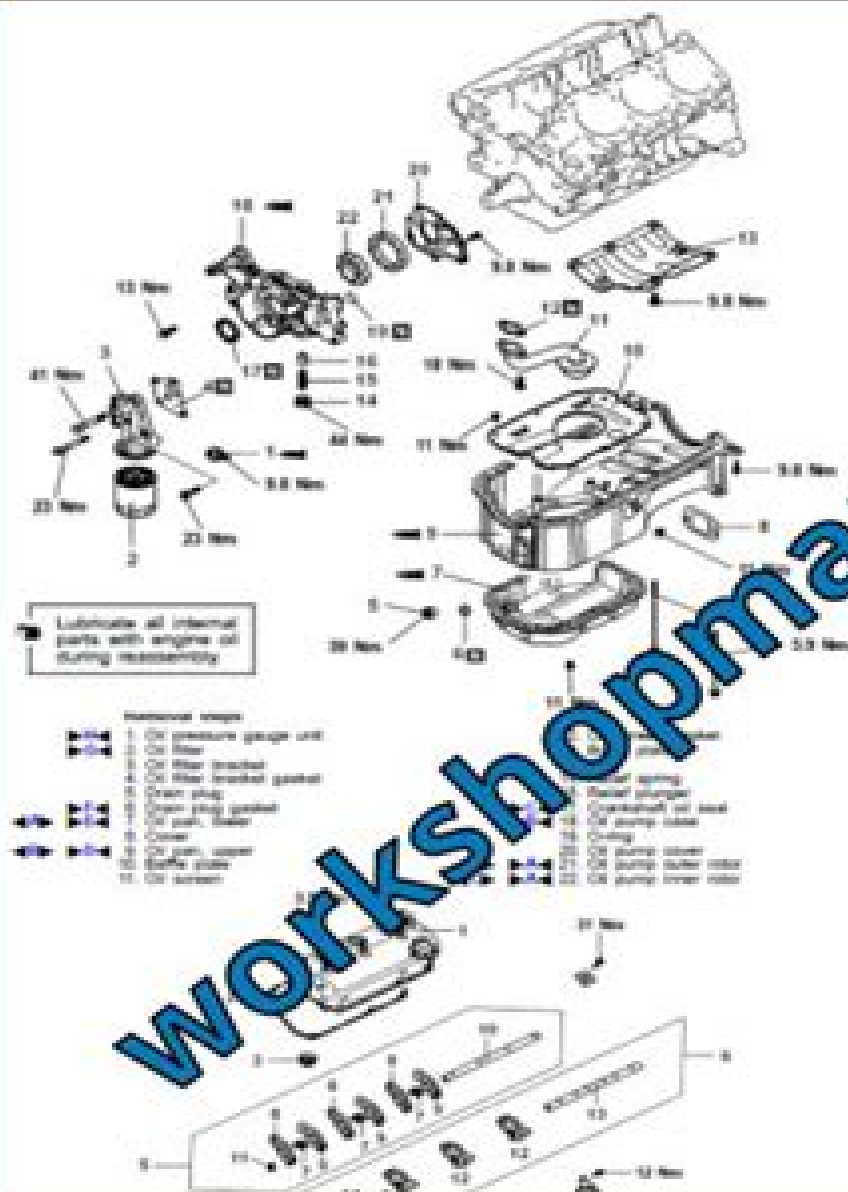


Mitsubishi Diamante 1997-2005 Workshop Manual



INSTALLATION SEQUENCE

A-4-1 OIL PUMP HOUSING

1. Apply engine oil to the oil pump housing, ensuring that the oil pump housing is properly aligned.

A-4-2 OIL PUMP CASE

1. Remove the oil pump mounting plate and oil pump case.
2. Apply a 3 mm diameter bead of sealant to the oil pump case. Be sure to install the sealant in the oil pump case.
3. After installation, keep the sealed area away from the oil and coolant for approx. 1 hour.

Specified sealant:
MITSUBISHI OILSEAL Part No. MO101000 / Loctite 557 Ultra Blue or equivalent

A-4-3 CRANKSHAFT FRONT OIL SEAL INSTALLATION

1. Using the special tool, knock the oil seal into the oil pump case.

NOTE
Knock the seal in until it is fully seated.

A-4-4 OIL PAN, UPPER INSTALLATION

1. Clean the gasket surfaces of the cylinder block and upper oil pan.
2. Apply a 4 mm diameter bead of sealant to the oil pump case. Be sure to install the oil pan quickly while the sealant is wet (within 10 minutes).
3. After installation, keep the sealed area away from the oil and coolant for approx. 1 hour.

Caution
When installing the upper oil pan, be sure not to expose the sealant from the oil pan flange at portion A in the illustration.

Specified sealant:
MITSUBISHI OILSEAL Part No. MO101000 / Loctite 557 Ultra Blue or equivalent

A-4-5 OIL PAN, LOWER INSTALLATION

1. Clean the gasket surfaces of the upper and lower oil pans.
2. Apply a 4 mm diameter bead of sealant to the oil pump case. Be sure to install the oil pan quickly while the sealant is wet (within 10 minutes).
3. After installation, keep the sealed area away from the oil and coolant for approx. 1 hour.



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