



Checking Valve Clearance

■ IMPORTANT

- The valve clearance must be checked and adjusted when engine is cold.

- Remove the cylinder head cover (1) and the glow plugs.
- Align the "TTC" mark (2) on the flywheel and alignment mark (3) on the rear end plate so that the No. 1 piston comes to the compression top dead center.
- Check the following valve clearance marked with "★" using a thickness gauge.
- If the clearance is not within the factory specifications, adjust with the adjusting screw.
- Then turn the flywheel 6.28 rad (360°), and align the "TTC" mark (2) on the flywheel and alignment mark (3) on the rear end plate so that the No.1 piston comes to the overlap position.
- Check the following valve clearance marked with "☆" using a thickness gauge.

Cylinder No.	No.1	No.2	No.3
Intake valve	★	☆	★
Exhaust valve	★	★	☆

★: When No.1 piston is at the compression top dead center position.

☆: When No.1 piston is at the overlap position.

- If the clearance is not within the factory specifications, adjust with the adjusting screw.

Intake and exhaust valve clearance (Cold)	Factory specification	0.145 to 0.185 mm 0.00571 to 0.00728 in.
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■ NOTE

- The sequence of cylinder numbers is given as No.1, No.2 and No.3 starting from the gear case side.
- After adjusting the valve clearance, secure the adjusting screw with the lock nut.

- (1) Cylinder Head Cover
(2) "TTC" Mark
(3) Alignment Mark

A: Gear Case Side

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RC Schank

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the RC Schank text.

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Bultaco Competition Bikes Owners Workshop Manual Jeff Clew,1976 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Mazda B1500 Workshop Manual** Toyo Kogyo Co., Ltd,1966 **Buick Skylark Owners Workshop Manual, 1980 Thru 1985** Rik Paul,1987-06-01 *1100 and Kestrel* ,1967 Kawasaki 400, 500 & 550 Fours Owners Workshop Manual Jeremy Churchill,1986 **Workshop Manual for Bellett and Wasp Chassis** Isuzu Jidōsha Kabushiki Kaisha,1965 *Mazda Bongo Friendee Service Manual* JPNZ (Firm),2006 *HONDA 450 WORKSHOP MANUAL CB450 & CL450 K0 to K7 4 SPEED & 5 SPEED 1965-1974* Floyd Clymer,2020-04-05 This Workshop Manual is a compilation of various Honda Factory Manuals for the K0 through K7 series of CB CL 450 motorcycles manufactured from 1965 through 1974 **Mazda B1600 Workshop Manual** ,1975 Honda Owners' Workshop Manual Chris Rogers,1986
L.D. 260-360 British Leyland (Austin-Morris). Service Division,1971 *B.M.C. 7 Tonner Workshop Manual* British Motor Corporation,1956* Workshop Manual for the Prag-a V3S Gross-Country Platform Truck ,1969 **1100 Workshop Manual** B.M.C. Service Limited,1964

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