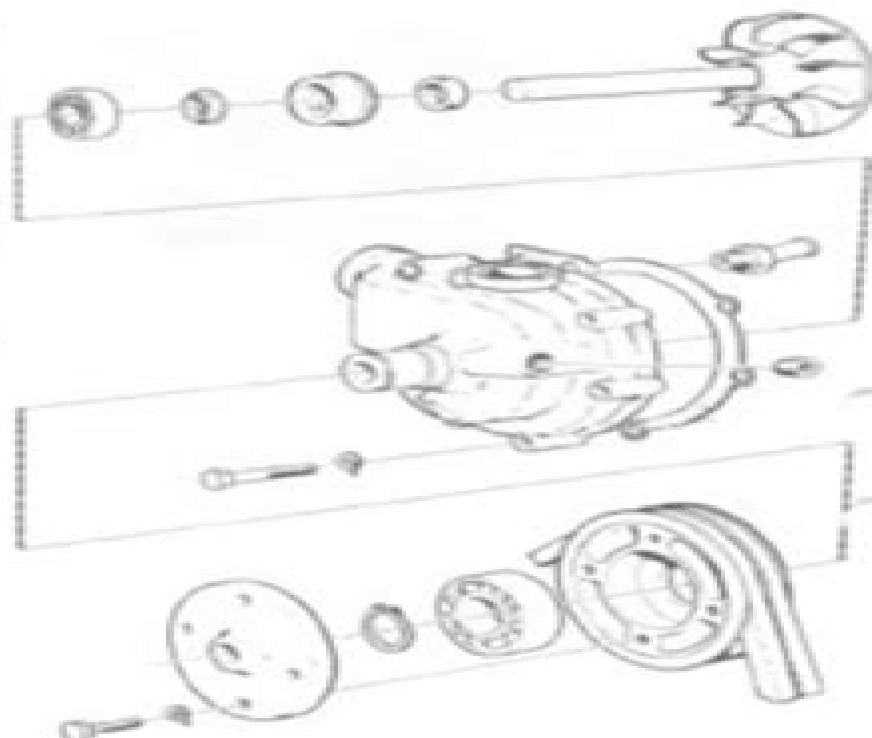




D. Install the locking ring. Install the impeller and its sealing washers. Install the cover along with a new gasket.



### 13. Water circulation pump

A. Remove (press) the whole shaft along with the pump wheel from the pump housing.

Remove the four screws and the carrier. Remove the locking ring and the pulley using the tool part number 2266 together with the counter hold part number 2266.

Knock out the inner bearing and the shaft sealing using a thin mandrel. Clean the housing and the pulley. Remove the bearing from the pulley.

# Md 2b Work Manual

**Alfred Stillé**



## Md 2b Work Manual:

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