



Figure 2-75. Fork Tube Cap

NOTE

Slowly pump slider 8-10 times to remove air from assembly before measurement.

5. Fill fork with Harley-Davidson TYPE E FORK OIL. Refer to Table 2-16.
6. Tighten fork tube caps to 60-70 ft-lbs (81.3-95.0 Nms).

Table 2-16. Type E Fork Oil Amounts

MODEL	OZ	CC	IN	MM
FLSTC, FLSTN, FLS, FLSS, FLSTF, FLSTFB, FLSTFBS	13.4	395	4.41	112.0
FXSB	26.7	790	3.35	85.0

NOTE

Fork oil amounts can be measured two ways. Refer to Table 2-16.

- Use oz/cc measurement if fork is left in frame.
- Use in/mm measurement if fork is disassembled. In this case, oil level is measured from top of fork tube, with spring removed and fork fully compressed.



Figure 2-76. Fork Drain Screw: (Left Side Shown)

REMOVAL

1. Support the motorcycle so the front wheel is off the ground and the fork is fully extended.
2. Remove brake caliper and front wheel. See 2.4 FRONT WHEEL.
3. **All but FXSB:**
 - a. Detach all connections to fuel tank except cross-over tube. Slide fuel tank back to access electrical connectors. See 4.8 FUEL TANK.
 - b. Remove headlamp assembly. See 7.14 HEADLAMP.
 - c. FLSTC and FLSTN Models: Remove auxiliary lamps. See 7.17 AUXILIARY LAMPS; FLSTC, FLSTN.
 - d. See Figure 2-77. Remove front panel (51).
4. Remove front fender. See 2.33 FRONT FENDER.
5. **All but FXSB:** See Figure 2-77.
 - a. Remove slider tube cap (1).
 - b. Remove spacer (2) and oil seal (3).
6. **FXSB:** See Figure 2-78. Loosen fork bracket pinch bolts (34) and pull each slider and tube assembly from brackets.
7. **All but FXSB:** See Figure 2-77. Loosen lower fork stem bracket pinch bolts (4) and pull each slider and tube assembly from brackets.

DISASSEMBLY

⚠ WARNING

Wear safety glasses or goggles when servicing fork assembly. Do not remove slider tube caps without relieving spring preload or caps and springs can fly out, which could result in death or serious injury. (00297a)

1. See Figure 2-77 or Figure 2-78. Remove the fork tube plug (5) and O-ring (6). Pull spring (7) out of slider tube (8).
2. **All but FXSB:** Remove drain screw (9) and washer (10) to drain the fork.
3. **FXSB:** See Figure 2-78. Remove case cover (23) and dust seal (24).
4. See Figure 2-77 or Figure 2-78. Compress retaining ring (11). Remove the clip from the internal groove at the top of slider (12).

NOTE

Since there is little resistance to rotation when removing socket screw (13), the job is done more easily with an air impact wrench.

5. Remove screw (13) with washer (14) from the bottom end of slider (12). This frees damper tube (15) and slider tube (8) from slider.
6. The upper slider tube bushing (16) is a slight interference fit in slider (12). The upper bushing, seal spacer (17) and slider oil seal (18) are removed together. Use the fork tube and lower slider bushing (19) as a slide hammer. Pull the fork tube in a quick continuous stroke. Continue this slide hammer action until the components are freed.

Mechanic Manual Harley Flstf

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Harley-Davidson Big Twins Owners Workshop Manual Curt Choate, Tom Schauwecker, John Harold Haynes, 1999 Harley Davidson Big Twins 1970 99 Shop Manual Haynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill *Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present* Donny Petersen, 2012-08-31 Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and street wise tips in the fifth volume of his unauthorized guide on the best motorcycle maker in the world Written in straightforward language this guide can help even a motorcycle novice to become an expert mechanic by following Donnys step by step instructions Whether youre looking for detailed service procedures such as fitting engine bearings or simple tips on maintenance Donny is eager to share the expertise hes stockpiled on the Shovelhead over the last forty years Donny shares real stories so you can find solutions to whatever is ailing your Shovelhead Resolve teething problems troubleshoot problematic aspects of the engine and fix whatever comes up with various models Gear ratios torque multiplication and H D and aftermarket tools of the day are prominent in the guide which even includes information on tools Donny invented himself to make your life easier Get the specifications for tightening all the Shovelhead fasteners and adjustments to mechanisms on various models In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the hard core lifestyle that comes with being a Harley rider

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