

no defects in the adjustments are noted, the shim packs should be kept intact and reinstalled in their original positions. However, if bevel gears, bearings, bearing quills or transmission case are renewed, the main bevel gears should be checked for mesh (cone point) position, differential carrier bearing preload and gear backlash, and in the following order.

**106. MESH (CONE POINT) POSITION.** The fore and aft position of the transmission pinion shaft is controlled by shims located between pinion shaft rear bearing cup and front wall of differential compartment as shown in Fig. 106. Usually, two 0.010 inch thick shims should be installed; however, the following procedure can be followed to determine the correct thickness of shim stack to be installed.

Use 1.446 inches as the nominal width of an assembled rear pinion shaft bearing and to the 1.446 inches, add the dimension found etched on aft end of pinion shaft gear. Next observe the actual cone point dimension stamped on top rear of transmission case, then subtract the previously determined value from the cone point dimension. This will give the required thickness of shim pack. The bearing assembly width (1.446), plus dimension on end of pinion shaft, plus shim pack, should equal the dimension stamped on top rear of transmission case.

As an example, assume the following values: 6.643 stamped on rear of transmission case and 5.183 etched on aft end of pinion shaft gear. Compute shim pack thickness as follows: add 5.183 and 1.446 which equals 6.629, then subtract 6.629 from 6.643 which leaves

0.014 which will be the shim pack thickness required for correct mesh position of the main drive bevel gears. Follow this procedure whenever any new parts are installed that affect mesh position of the bevel gears.

**107. DIFFERENTIAL BEARING ADJUSTMENT.** The differential carrier bearings should have a preload of 0.002-0.005 and adjustment is made as follows: Install differential and bearing quills with original shim packs, then check differential end play using a dial indicator.

**NOTE:** When making this adjustment, be positive that clearance exists between the main drive bevel ring gear and pinion shaft at all times.

If no differential end play exists, add shims under right bearing quill to introduce not more than 0.002 end play. If more than 0.002 end play existed on original check, subtract shims.

Measure end play of differential, then subtract shims equal to the measured end play PLUS an additional 0.003 to give the desired 0.002-0.005 bearing preload. Shims are available in thicknesses of 0.003, 0.005 and 0.010.

**108. BACKLASH ADJUSTMENT.** With differential carrier bearing preload adjusted as outlined in paragraph 107, adjust backlash between main drive bevel gear and pinion shaft to 0.006-0.012 by transferring bearing quill shims from one side to the other as required. Moving shims from left to right will increase backlash. Do not change the total thickness of all shims during backlash adjustment or the previously determined preload adjustment will be changed.



Fig. 104—Exploded view of differential used on all models.

- |                |                    |                    |                  |
|----------------|--------------------|--------------------|------------------|
| 2. Quill, L21  | 7. Bearing cone    | 10. Pinions        | 13. Bearing cone |
| 3. Shims       | 8. Bearing, L28    | 11. Pinion shaft   | 14. Bearing cup  |
| 4. Bearing cup | 9. Bevel sidegears | 12. Bevel gear set | 15. Quill, R21   |

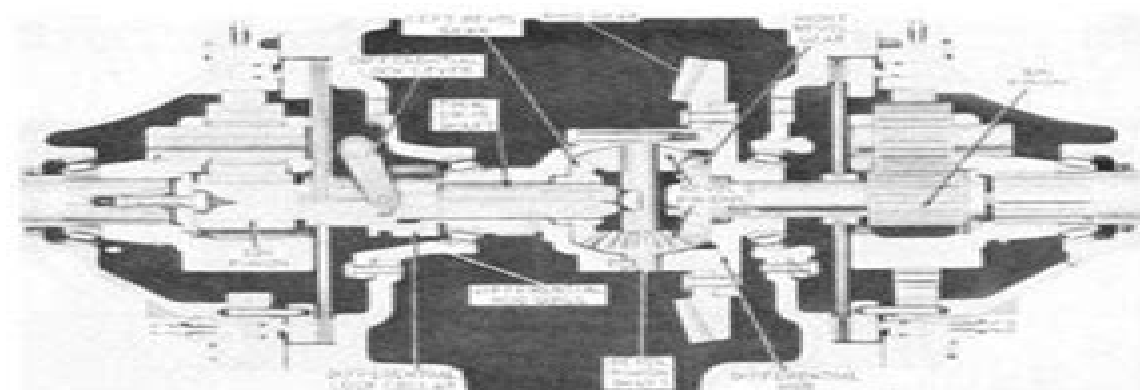


Fig. 105—Cross-sectional view showing the differential, differential lock and planetary reduction units (typical on all tractors).

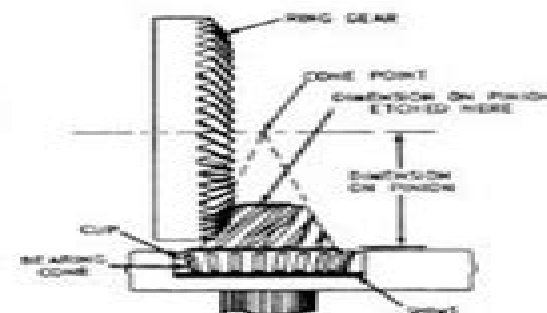


Fig. 106—Simplified view of main drive bevel gears showing location of shims which control gear mesh position. Refer to text for adjustment procedure.

# Manual Jd 2240 50 Hp

**John Sherman Porter**



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