

MAINTENANCE SCHEDULE

System	Check Item	Daily	50	250	500	1000	1500	2000
Grease/Lube	Grease PTO anti-rotating shields	x						
	Grease and lubricate axles and PTO bearings		x					
	Grease fan motor (1 pump) (DO NOT OVER GREASE)			x				
	Grease brake cam supports				x			
	Grease brake levers				x			
	Grease steering rod joints				x			
	Grease steering hinges				x			
Generator	Check engine coolant and oil levels	x						
	Check indicators	x						
	Check and adjust governor lever and engine speed control	x(1st)		x				
	Check water separator	x						
	Clean generator and engine with compressed air	x						
	Check/Adjust cooling fan v-belt		x(1st)	x				
	Check battery and recharge		x					
	Change oil and oil filter		x(1st)	x				
	Drain water separator		x					
	Clean radiator fins		x					
	Clean/Replace inner and outer air filters		x					
	Drain fuel tank			x				
	Clean water separator				x			
	Replace fuel filter				x			
	Flush and replace coolant					x		
	Adjust intake / exhaust valve clearance					x		
	Inspect, clean and test fuel injection nozzle, if necessary						x	
	Inspect crankcase breather system						x	
	Replace fuel hoses and coolant hoses							x

Manual Lathe Maintenance Schedule

Xiang Xie



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