



Simple drill - no peck - C:\MCAM\HILL\NC1\TNC1 - MP1.AN

Tool parameters | Simple drill - no peck | Custom Drill Parameters 1

Left 'click' on tool to select; right 'click' to edit or define new tool

Get tool from library...
Create new tool...
Get operations from library...
Feed and speed calculator...
Job setup...

Tool #	1	Tool name	10 DRILL	Tool dia	10.0	Corner radius	0.0
Head #	-1	Feed rate	137.4	Program #	0	Spindle speed	1145
Dia. offset	1	Plunge rate	137.4	Seq. start	100	Coolant	Off
Len. offset	1	Retract rate	137.4	Seq. inc.	2		

Comment

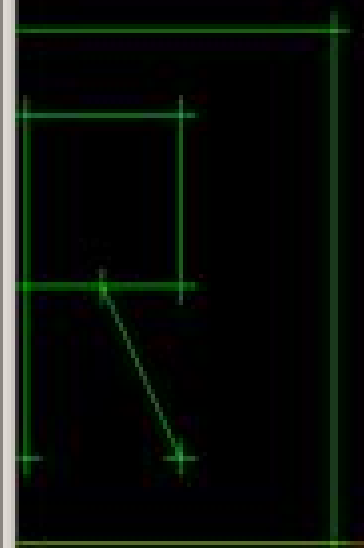
☐ Home pos. ☐ Set point... ☐ Max. values...

☐ Rotary pos. ☒ T/C plane... ☐ Tool direction...

☐ To batch ☐ Corned tool

Change M/D...

Apply Cancel Audit



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Mask: OFF
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Manual Mastercam V9

R Bogdan

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