

**INSTALLATION INSTRUCTIONS FOR PART NO. 376311  
SEAL ASSEMBLY KIT—UPPER DRIVESHAFT CASING TO DRIVESHAFT—  
MODELS TN-27 AND TN-28 .**

The following parts are included in this kit:

- 1 303894 Retainer
- 1 303347 O-Ring
- 1 303891 Seal
- 1 303357 Spring
- 1 303327 Washer
- 1 303261 Drive Pin
- 1 303904 Instruction Sheet

**Installation Instructions for Model TN-27**

A. Disassemble driveshaft casing assembly (#375727) and driveshaft (#302469) from motor and machine through the driveshaft casing flange 15/16" diameter. (Ream or drill).

B. Apply a thin coat of lubricant on the outside of the retainer (#303894) and press retainer down in driveshaft casing flange so that the top of retainer is 1/8" below top of driveshaft casing flange. See drawing on reverse side (TN-27) for proper position of retainer.

C. Drill .097 - .095 diameter through driveshaft. Location of hole being 2-11/16" from top of driveshaft to center hole. Insert drive pin (#303261).

D. Place washer (#303327), spring (#303357), seal (#303891) and O-ring (#303347) in position and reassemble motor using new gaskets #302355 and #41-36 (if necessary) between the powerhead and lower unit.

E. It may be necessary to slightly bend the water and neutral clutch cable tubes for proper

clearance of the seal assembly.

**Installation Instructions for Model TN-28**

A. Disassemble driveshaft casing (#375943) and driveshaft assembly (#375939) from motor. Apply a thin coat of lubricant on the outside of the retainer (#303894) and press retainer down in the driveshaft casing flange (#375943) so that top of retainer is 1/8" below top of driveshaft casing flange.

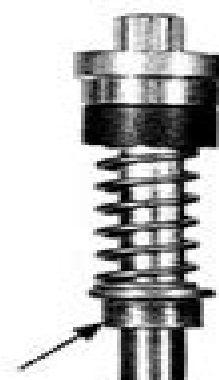
B. Press collar (#303031) down on driveshaft so that top face of collar is 2-5/8" from top of driveshaft. Place spring (#303357), seal (#303891), and O-ring (#303347) in position—see drawing on reverse side (TN-28)—and reassemble motor using new gaskets #302355 and #41-36 (if necessary) between powerhead and lower unit.

C. It may be necessary to slightly bend the water and neutral clutch cable tubes for proper clearance of the seal assembly.

D. Part #303261 drive pin and #303327 washer not required for installation of seal assembly on Model TN-28, UNLESS collar #303031 on driveshaft breaks when pressing to proper position. If collar breaks, remove same from driveshaft and install #303261 drive pin and #303327 washer—see instructions—paragraph "C" and "D" for Model TN-27.



Carbon seal assembly—Model TN-27.



Carbon seal assembly—Model TN-28.

# Johnson Tn 27 Manual

**Daniel F McAuley**



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