

**LINCOLN**  
ARC WELDER

# WELDING WITH YOUR SP-100

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Be sure to read and understand the warnings on this power source and the written arc welding safety precautions in the SP-100 Operating Manual.

## ADJUST VOLTAGE CONTROL TO ACHIEVE OPTIMUM WELD AT SPECIFIED WIRE SPEED SETTINGS\*

ELECTRODE	WELDING GAS	STEEL MATERIAL THICKNESS							
		24 ga. (.034)	22 ga. (.028)	20 ga. (.023)	18 ga. (.019)	16 ga. (.015)	14 ga. (.012)	12 ga. (.010)	
.025 in. (.6 mm) DIA. SOLID STEEL** WIRE - DC(-) (+)	CO <sub>2</sub>	E-2.5	E-3	F-4	F-4.5	G-5	J-6	N.R.	
	CE or CEI (CEI-100, CEI-150, CEI-200)	C-2.5*	D-3	E-4	F-5.5	G-6.5	H-7	J-8*	
.030 in. (.8 mm) DIA. SOLID STEEL** WIRE - DC(-) (+)	CO <sub>2</sub>	N.R.	E-3.0	F-3.5	F-4.0	G-4.5	H-4.5	N.R.	
	CE or CEI (CEI-100, CEI-150, CEI-200)	N.R.	D-3.0	E-3.5	E-4	F-4.5	G-4.5	J-5.5*	
.035 in. (.9 mm) DIA. INVERSE-SHIELD* WIRE - DC(-) (+)	NONE	N.R.	N.R.	C-1	D-1.5	E-2	F-2.5*	G-3*	

- \* Adjust .025 and .030 inch diameter.
- \*\* Optimum voltage control setting is influenced by input voltage.
- \*\*\* Maximum output setting — do not use unless connected to a 25 amp branch circuit.
- \*\*\*\* These settings may vary as noted on "A" and "B" plates with multiple poles.
- \*\*\*\*\* Use DC(-) polarity on EX gauge to reduce burnthrough.

INSTALL SPOOL OF WIRE TO DEROIL CLOCKWISE

- 1. WIRE SIZE STENCILED ON VISIBLE SIDE OF DRIVE ROLL MUST BE SAME AS WIRE SIZE BEING USED.
- 2. IF NOT: REVERSE DRIVE ROLL PER THE FOLLOWING INSTRUCTIONS:
- 3. Release side rail pressure arm and swing the roll away from drive roll.
- 4. Remove the roller and washer from the drive shaft and slide the drive roll off the drive shaft.
- 5. Insert the drive roll with the required threaded base facing out onto the drive shaft. Key in drive shaft must remain in place. Insert screw and tighten.
- 6. Feed wire through the guide tubes and close side rail. See Operating Manual for side rail pressure setting.

## PROCEDURE TO CHANGE ELECTRODE POLARITY (see column under "Electrode" in table above for recommended polarity.)

### DC(-) (+) • ELECTRODE POSITIVE

Connect the cable from the gun and cable conductor block to the positive (+) output stud, and connect the "work" cable to the negative (-) output stud.

### DC(-) (-) • ELECTRODE NEGATIVE

Connect the cable from the gun and cable conductor block to the negative (-) output stud, and connect the "work" cable to the positive (+) output stud.

Because design, fabrication, assembly and welding variables affect the results obtained in applying this type of information, the responsibility of a product or assembly is the responsibility of the fabricator.

L-1000



# Lincoln Welder Model Sp100 Manual

**Emilie Sanchez**



## **Lincoln Welder Model Sp100 Manual:**

**Fleet Owner** ,1990      **American Machinist** ,1955      **American Machinist & Automated Manufacturing** ,1956  
**Welding Journal** ,1984      Metalsmith ,1992      **Welding Engineer** ,1956      *Union Agriculturist and Western Prairie Farmer* ,1995-05      *Scientific and Technical Aerospace Reports* ,1991      **Backpacker** ,2000-03 Backpacker brings the outdoors straight to the reader s doorstep inspiring and enabling them to go more places and enjoy nature more often The authority on active adventure Backpacker is the world s first GPS enabled magazine and the only magazine whose editors personally test the hiking trails camping gear and survival tips they publish Backpacker s Editors Choice Awards an industry honor recognizing design feature and product innovation has become the gold standard against which all other outdoor industry awards are measured      **Thomas Register of American Manufacturers** ,2003 Vols for 1970 71 includes manufacturers catalogs      **Government Reports Announcements** ,1971-07      Government Reports Announcements & Index ,1971      **Bibliography of Scientific and Industrial Reports** ,1971-06      Who's who in the West ,1998      **The New Lincoln "Shield-Arc", the Welder with Self-indicating Dual Continuous Control** Lincoln Electric Company,1945  
**How to Use Weldesign Manual for Home Study** Lincoln Electric Company,1953      *Operator's Manual 1947 Lincoln Model 76H*. Ford Motor Company. Lincoln-Mercury Division,1947      **Lincoln-Continental Shop Manual, 1964** Ford Motor Company. Lincoln-Mercury Division,1963      1959 Lincoln Maintenance Manual Ford Motor Company,2020-05-10  
This 1959 Lincoln Maintenance Manual is a high quality licensed PRINT reproduction of the service manual authored by Ford Motor Company and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 468 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1959 Lincoln models are covered Capri Continental Premier This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles      1952 Lincoln Chassis Repair and Adjustment Manual Ford Motor Company. Lincoln-Mercury Division,1952

## Reviewing **Lincoln Welder Model Sp100 Manual**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Lincoln Welder Model Sp100 Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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### **Lincoln Welder Model Sp100 Manual Introduction**

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