



### 5. Crankshaft Bearing Cap

- 1) Lubricate the bearing cap bolts with engine oil.
- 2) Install the bearing caps to the crankshaft.  
The arrow mark must be pointing to the front of the engine.
- 3) Tighten the bearing cap bolts to the specified torque a little at a time in the numerical order shown in the illustration.



#### Crankshaft Bearing Cap Bolt Torque

kg-m(lb.ft)  
 $24.0 \pm 1$  (173.5  $\pm$  7.2)

- 4) Check that the crankshaft turns smoothly by manually rotating it.



### 6. Timing Gear Case

- 1) Apply liquid gasket to the timing gear case surfaces contacting the cylinder body.
- 2) Tighten the timing gear case bolts to the specified torque.

#### Timing Gear Case Bolt Torque

kg-m(lb.ft)  
 $2.6 \pm 0.5$  (18.8  $\pm$  3.6)



### 8. Camshaft

Tighten the thrust plate bolts through the camshaft gear hole.

#### Thrust Plate Bolt Torque

kg-m(lb.ft)  
 $2.6 \pm 0.5$  (18.8  $\pm$  3.6)

#### Camshaft Gear Bolt Torque

kg-m(lb.ft)  
 $16 \pm 1.5$  (115.7  $\pm$  10.5)



### 9. Idler Gear Shaft

Use the thrust collar fixing bolt as a guide to install the idler gear shaft.

The oil port must be facing the camshaft.

# Isuzu 6bd1t Engine Manual

**Brian Smothers**



## Isuzu 6bd1t Engine Manual:

*Isuzu Diesel Engine 6BB1 6BD1 6BD1T*, **Isuzu Workshop Manual** Isuzu Jidōsha Kabushiki Kaisha. Service Department. Overseas Sales Division,1982 **Isuzu Diesel Engine 6BB1, 6BD1, 6BC1T** Isuzu Jidōsha Kabushiki Kaisha,1986 **Isuzu Workshop Manual** Isuzu Jidōsha Kabushiki Kaisha,1981 *Isuzu 6bd1 1-14400-2120 Turbocharger Rebuild Guide and Shop Manual* Brian Smothers,2015-07-11 This shop manual covers the proper disassembly inspection rework assembly and installation of the 1 14400 2120 turbocharger found on the Isuzu 6BD1 engines Written by an industry professional this book contains full color photos diagrams torque specs and best practices Repairing your vehicle s turbocharger is easy and cost effective if you know how This shop manual covers Garrett Honeywell T04E 466820 0004 466820 9004 466820 9004 466820 4 Turbochargers **Isuzu Workshop Manual** ,1986\* *Workshop Manual for the Isuzu Diesel Engine* Isuzu Jidōsha Kabushiki Kaisha,Isuzu Motors,1971 Workshop Manual for the Isuzu Diesel Engine Isuzu Motors,1971 For 6 cylinder trucks produced in 1973 **Isuzu Workshop Manual** Isuzu Jidōsha Kabushiki Kaisha,1981 **Workshop Manual for Isuzu C221 Diesel Engine** Isuzu Motors Limited,1972\* *Engine Electricals - All Models Workshop Manual* Isuzu Motors Limited,1980 Isuzu Workshop Manual Isuzu Motors Limited,1984 Isuzu Workshop Manual Gasoline Engine G161Z, G180Z Models Isuzu Motors Limited, ISUZU Workshop Manual Isuzu Jidōsha Kabushiki Kaisha,1981 **Isuzu Workshop Manual G161Z Gasoline Engine (workshop Manual)**. Isuzu Motors Limited,1975\* *Isuzu Diesel Engine 4FD1, 4BD1T* Isuzu Jidōsha Kabushiki Kaisha,1986 Isuzu Workshop Manual Diesel Engine C223 Model ,1982 Part no C223 WE 141 This manual applies to the 1982 year and later models **Isuzu Workshop Manual** ,1982 Part no C223 WE 141 This manual applies to the 1982 year and later models *Isuzu Workshop Manual Diesel Engine 4FB1, 4FC1 Models* Isuzu Motors Limited,1982 *Isuzu Automobile American* Isuzu Motors Inc,1988

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