

Crankshaft Journal Diameter mm(in)

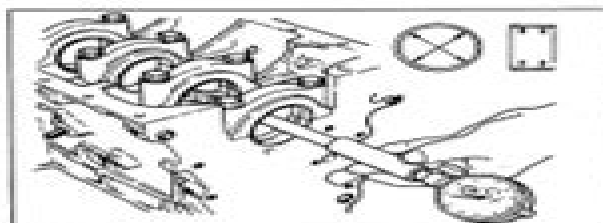
Standard	Limit
69.917 – 69.932 (2.7526 – 2.7531)	69.910 (2.7524)

Crankpin Diameter mm(in)

Standard	Limit
52.915 – 52.930 (2.0833 – 2.0839)	52.906 (2.0829)

Crankshaft Journal and Crankpin Uneven Wear mm(in)

Standard	Limit
0.05 (0.002) or less	0.08 (0.003)

**Crankshaft Journal and Bearing Clearance**

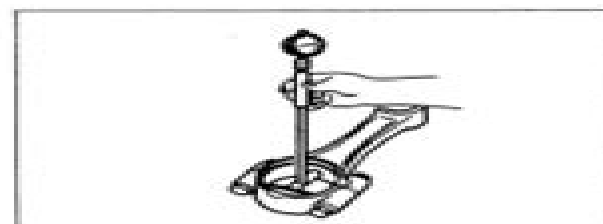
If the clearance between the measured bearing inside diameter and the crankshaft journal diameter exceeds the specified limit, the bearing and/or the crankshaft must be replaced.

**Crankshaft Bearing Cap Bolt Torque**kg·m(lb.ft/N·m)

16.0 – 18.0 (116 – 130/157 – 177)

Crankshaft Journal and Bearing Clearance mm(in)

Standard	Limit
0.031 – 0.063 (0.0012 – 0.0025)	0.11 (0.0043)

**Connecting Rod Bearing Inside Diameter**

1. Install the bearing to the connecting rod big end.
2. Tighten the bearing cap to the specified torque.

Connecting Rod Bearing Cap Bolt Torquekg·m(lb.ft/N·m)2.8 – 3.2 → 45° – 60°
(20 – 23/27 – 31)

3. Use a inside dial indicator to measure the connecting rod bearing inside diameter.

Isuzu 4zb1 Engine Manual

Isuzu Jidōsha Kabushiki Kaisha



Isuzu 4zb1 Engine Manual:

Workshop Manual, Engine-4ZA1, 4ZB1 Isuzu Jidōsha Kabushiki Kaisha. Overseas Service Department,1982 *Workshop Manual for the Isuzu Diesel Engine* Isuzu Jidōsha Kabushiki Kaisha,Isuzu Motors,1971 *Isuzu Workshop Manual Gasoline Engine G161Z, G180Z Models* Isuzu Motors Limited, Isuzu Workshop Manual G161Z Gasoline Engine (workshop Manual). Isuzu Motors Limited,1975* *Isuzu Workshop Manual* ,1986* Isuzu Workshop Manual Diesel Engine 4FB1, 4FC1 Models Isuzu Motors Limited,1982 **Workshop Manual for the Isuzu Diesel Engine** Isuzu Motors,1971 For 6 cylinder trucks produced in 1973 Isuzu Workshop Manual Isuzu Motors Limited,1984 **Workshop Manual for Isuzu C221 Diesel Engine** Isuzu Motors Limited,1972* Isuzu Workshop Manual Isuzu Jidōsha Kabushiki Kaisha,1981 Engine Electricals - All Models Workshop Manual Isuzu Motors Limited,1980 **Isuzu Workshop Manual** ,1981 **Isuzu Workshop Manual G161Z Model Gasoline Engine** Isuzu Jidōsha Kabushiki Kaisha,Isuzu Motors,1975 **Workshop Manual** Isuzu Motors,1974 **Isuzu Workshop Manual Diesel Engine C223 Model** ,1982 Part no C223 WE 141 This manual applies to the 1982 year and later models Isuzu Workshop Manual G161Z,G180Z Model Gas. Engine Isuzu Motors Limited, Isuzu Workshop Manual Isuzu Jidōsha Kabushiki Kaisha,1981 *Isuzu Workshop Manual* Isuzu Jidōsha Kabushiki Kaisha. Service Department. Overseas Sales Division,1982 G161Z engine also in Holden Gemini TC TD and TE models and 1981 2 model Rodeo G180Z engine in 1983 85 Rodeo not the same for the TF model same size engine but revs and BHP different Isuzu Workshop Manual Isuzu Jidōsha Kabushiki Kaisha,197? *Isuzu Workshop Manual* Isuzu Motors Limited,1981

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