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AR25.19-W-0101HA Remove/install clutch position sensor

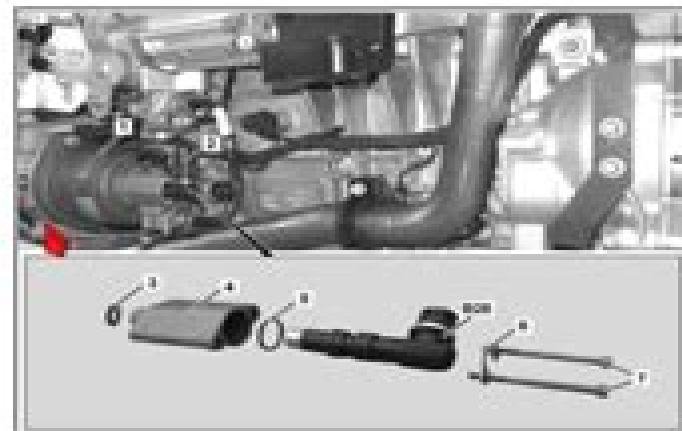
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MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- GSM Clutch travel sensor



001 18 076 00

STP	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (GSM)		
2	Turn clutch position sensor (GSM) and the bolts (7) out. WARNING!		
3	Remove bolts (7) and remove flanking plate (6)	[A] Installation: Insert bolts (7) with installation adhesive. Bolt: Bolt, clutch position sensor to clutch booster. Quick-curing adhesive, Loctite 271.	9A25.10-W-1000-010 9A25.10-W-1000-020
4	Remove clutch position sensor (GSM) with intermediate flange (4)	[A] Installation: Replace sealing ring (5) and grease (GSM).	
5	Remove clutch position sensor (GSM) from intermediate flange (4)	[A] Installation: Replace sealing ring (5) and grease lightly.	
6	Install in the correct order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in touch-in process	[A] The process is completely menu-assisted under: <ul style="list-style-type: none"> • "CPC - Drive control (ADD)" • "Inclination" • "Touch-in process" • "Touch-in clutch" 	
9	End actiVEM and disconnect diagnostic system		

SM Clutch sensing system

Mercedes Benz Actros Electrical Manual

Owen C. Duffy, Gus Wright



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Motor Industry Magazine ,2007-02 *Mercedes-Benz Truck* Mercedes-Benz Truck Co, Electrical Troubleshooting Manual Mercedes-Benz of North America,1981 **Electrical Troubleshooting Manual, Model 123.133/.153/.193 (300 D/CD/D)--model Year 1983** ,1983 *Electrical Troubleshooting Manual, Model 126.033/.043 (380 SEL/SEC)--model Year 1983* ,1983 Electrical Troubleshooting Manual, Model 123.123 (240 D)--model Year 1983 ,1983 **Electrical Troubleshooting Manual, Models 300D/CD/TD, Model Year 1983-1984** ,1985 **Electrical Troubleshooting Manual** Mercedes-Benz of North America,1982 **Model Year 1980 Passenger Cars, Electrical Troubleshooting Manual** ,1981 *Mercedes-Benz Owners Workshop Manual* A. K. Legg,2014 Models covered UK 250 and 250 long wheelbase Saloons 2525 cc 250 T Estate 2525 cc 280 and 280 E Saloons 2746 cc 280 TE Estate 2746 cc 280 C and 280 CE Coupes 2746 cc Mercedes-Benz 250 and 280 Owner's Workshop Manual John Harold Haynes,P. G. Strasman,2013-02 A maintenance repair manual for the DIY mechanic **Electrical Troubleshooting Manual, Models 300D/CD/TD, Model Year 1983-1985** ,1985 Electrical Troubleshooting Manual, Model 107.045 (380 SL)--model Year 1983 ,1983 *Electrical Troubleshooting Manual, Models 190 E 2.3/190 D 2.2, Model Year 1984-1985* ,1985 Workshop Manual for Mercedes-Benz Roy Newton,1972 **Electrical Troubleshooting Manual, Model 300SD, Model Year 1983-1984** ,1985

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