

# **MERCURY**

## *MerCruiser*

### **Service Manual #31**



### **5.0 / 5.7 / 6.2 Liter Gasoline Engines**

**Without Emissions Control**



#### **Serial Numbers:**

**Stern Drive: 0M300000-1A299999**

**Inboard: 0M310000-1A089999**

# **Mercury 233 Service Manual**

**Brunswick Corporation. Mercury  
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