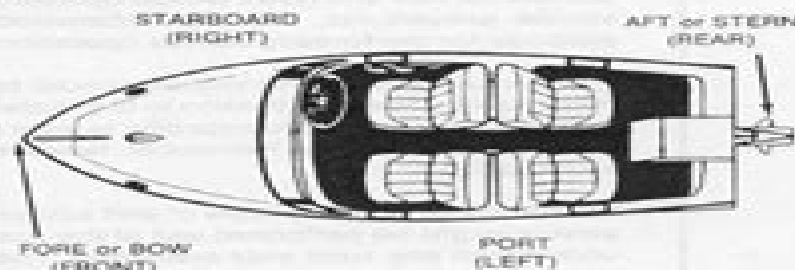


GENERAL INFORMATION

Directional Reference

Front of boat is bow; rear is stern. Starboard side is right side; port side is left side. In this service manual, all directional reference are given as they appear when viewing boat from stern, looking toward bow. (Figure 1)

Figure 1. Directional Reference



Serial Number Locations

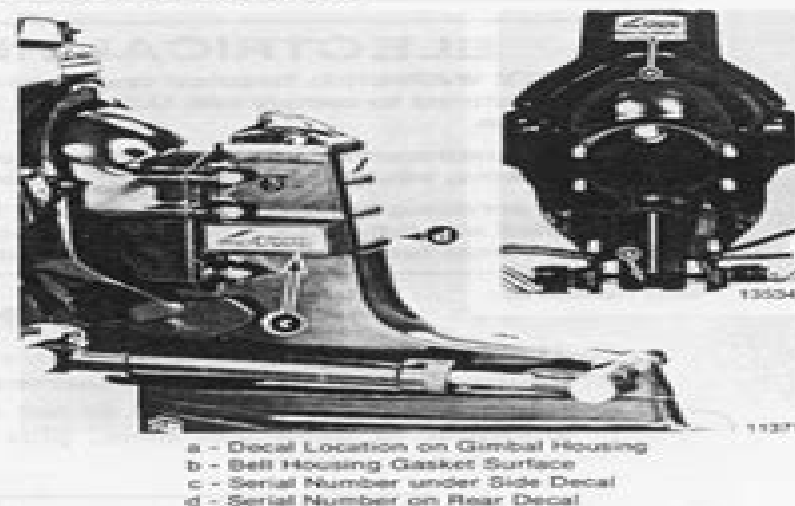
IMPORTANT: Serial numbers are the manufacturer's key to numerous engineering details applicable to the unit. When ordering parts, accessories and tools, or when corresponding with the manufacturer or dealer in regard to service matters, always specify stern drive and/or transom assembly serial number.

The transom assembly serial number location is permanently stamped on the bell housing gasket surface. For quick reference, the serial number also will be located on gimbal housing decal. (Figure 2)

The stern drive unit serial number is stamped on the drive shaft housing under MerCruiser decal on left side of housing. Serial number also is on the decal on rear of drive shaft housing. (Figure 2)

Both transom assembly and stern drive unit serial numbers are stamped in a pressure sensitive decal (located on side of engine rocker arm cover).

Figure 2. Transom Assembly (Top Illustration) and Stern Drive Unit Serial Number Locations



STEERING and SHIFT CABLE REQUIREMENTS

STEERING CABLE REQUIREMENT

CAUTION: If a steering cable with the wrong end dimensions is installed on a MerCruiser Power Steering System, severe damage to the steering system and the Power Steering pump will occur.

Total travel should be $8\frac{1}{2}'' \pm \frac{1}{2}''$ (21.6cm \pm 12.7mm) minimum travel of $4''$ (10.2cm) each side of mid-travel position; maximum travel of $4\frac{1}{2}''$ (11.4cm) each side of mid-travel position. (Figure 3)

SHIFT CABLE REQUIREMENT

Total travel of remote control shift cable, that is used on

MerCruiser I Stern Drives, should be $3\frac{1}{4}''$ (83mm), $1\frac{1}{4}''$ (41.3mm) on each side of mid-travel point. If these dimensions are not complied with, the stern drive will not shift properly into both forward and reverse.

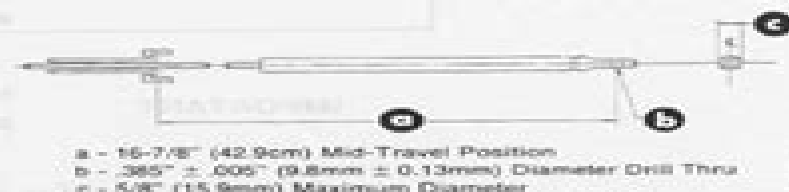


Figure 3. Steering Cable Travel

Mercuriser 260 Shop Manual

Michael Rajnik



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