

PACERA

5/8 in. Capacity Type
17 in. Bench Drill HB2

DESCRIPTION

H 2 SERIES

- ★ A HEAVY MACHINE FOR CONTINUOUS PRODUCTION SERVICE.
- ★ SPINDLE No. 1 M.T. with inside lower bearing to ensure rigidity at drill point.
- ★ LARGE THROAT—Well proportioned Table and Base with machined "Tee" Slots, 9/16 in. wide.
- ★ HEAVY SOLID STEEL COLUMN, 3½ in. diameter, ground between centres.
- ★ STANDARD MACHINE has rack and pinion raising mechanism to Table.
- ★ CONTROLS ARE CENTRALISED—Depth-stop of new design incorporates friction clutch and is extremely accurate.
- ★ GRADUATED SCALE fitted to tilting table.
- ★ SPRING LOADED BELT COVER houses large diameter pulleys taking "A" section belts.
- ★ STANDARD MACHINE FITTED WITH TWO-SPEED MOTOR giving choice of two speeds with each belt setting—10 speeds, Forward and Reverse.
- ★ PRECISION GROUND SURFACES TO TABLE AND BASE. Bores in Head are honed.
- ★ HEAVY DUTY Quill return spring.
- ★ QUILL KEY-WAY to prevent side-to-side movement.
- ★ Machine is available with Single-speed motor or without Table raising mechanism.

See reverse for Specification of Machines



Pacera policy is one of continuous improvement. The right is reserved to change specifications and equipment at any time, without notice.

Meddings Pacera Manual

Zhe Xu



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