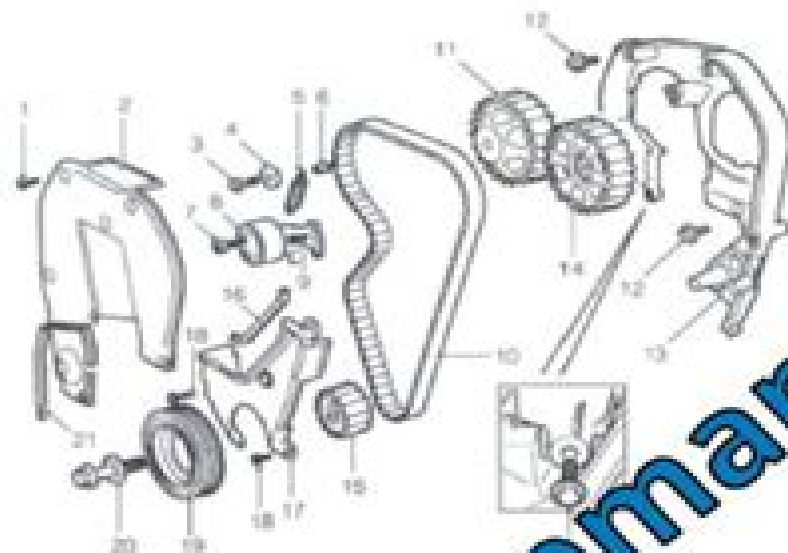


Lotus Elise Series 1 1996-2001 Workshop Manual

FRONT TIMING BELT COMPONENTS - R16 VVC ENGINES



12M3521A

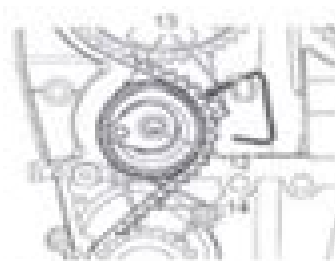
1. Screw - upper front cover
2. Upper front cover - timing belt
3. Camshaft gear bolt
4. Weather
5. Tensioner spring
6. Pitot bolt
7. Allen screws - tensioner pulley
8. Tensioner pulley and bearing
9. Flanged nut screw - tensioner pulley
10. Camshaft timing bolt
11. Front seal camshaft
12. Timing belt rear cover
13. Timing belt rear cover
14. Exhaust camshaft front timing gear
15. Crankshaft timing gear
16. Seal - lower front cover
17. Lower front cover
18. Screw - lower front cover
19. Crankshaft pulley
20. Crankshaft pulley bolt and weather
21. Seal - upper front cover

*These items are supplied with the timing belt. They must be removed at the completion of belt tensioning.

ENGINE



Remove camshaft pulley bolt and weather seal.
Remove crankshaft pulley.
Remove timing belt from gears using the fingers.
Remove timing belt from cover together with seal.



12. Remove and discard timing belt tensioner bolt.
13. Drainage valve: use from its fitted position until at the same time removing the timing belt tensioner.
14. Ease timing belt from gears using the fingers.
15. Discard timing belt.

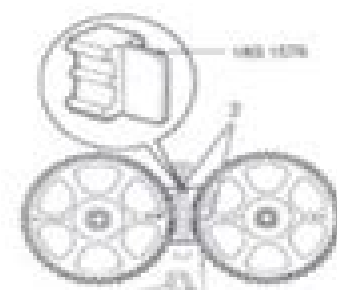


Caution: Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing PDF

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1. Clean timing gears, coolant pump drive gear and tensioner pulley.



12M3521B

2. Check correct alignment of camshaft gear timing marks. If camshaft gear timing bolt 12M3521B.



12M3521C

3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 12M3521C.

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Tobias Bleicker



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