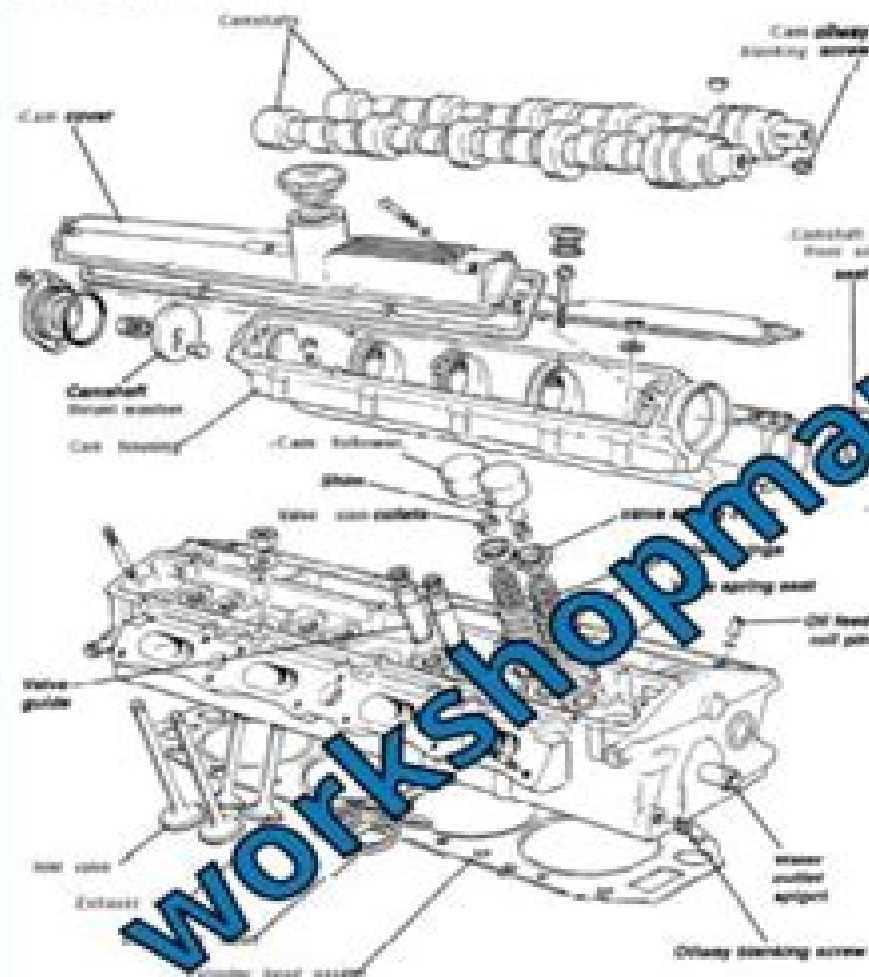


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Cylinder Head Assembly



Removing 1st speed 2nd gear 3rd forward



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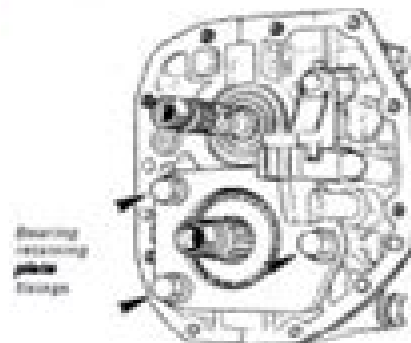


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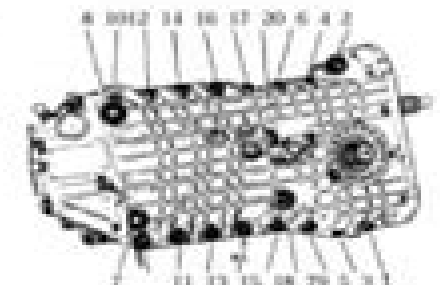
Using a suitable puller extract the 1st speed feed gear from the secondary shaft.

14. Remove the 3 bolts from the plate retaining the secondary shaft double taper roller bearing, and remove the plate.

Roller case bearing LOOSENING sequence



Bearing retaining pin (single)



15

15. Loosen the main case bolts in the sequence shown. Remove the bolts, nuts and washers, noting the different bolt lengths.

16. With the LH case uppermost, separate the two halves of the main case. It may be necessary to use a plastic hammer to tap the mating faces apart as they are coated with Loctite 570. Place the LH casing aside.

Lotus Esprit S4 V8 Service Repair Parts Manual

Jessica J Manson



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