



## **INSTRUCTION BOOK**

**For MATCHLESS  
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(WITH WAR OFFICE MODIFICATIONS)  
MOTOR CYCLES**

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(Proprietors): ASSOCIATED MOTOR CYCLES LIMITED

**PLUMSTEAD, LONDON, S.E.18**



Edition 5078-3

# Matchless Workshop Manual

**Siddappa N.Byrareddy**



## **Matchless Workshop Manual:**

*Ajs & Matchless 1957-1966 Workshop Manual All Models - Singles & Twins* Floyd Clymer, 2022-01-24 186 pages and more than 150 illustrations and charts size 8 25 x 10 75 inches This manual is a compilation of three original factory publications The first is a reproduction of the 108 page Workshop Instruction Manual for the 1957 64 Lightweight and Heavyweight singles and the twin cylinder models The second is a reproduction of the 12 page Supplementary Instruction Book for Competition Models The third is a 60 page Instruction Book combination that is exclusive to the 1958 1966 G2 G5 14 and 8 Lightweight 250cc and 350cc singles While the reprint of the original 108 page AMC workshop manual states that it is appropriate for the 1957 1964 models it actually covers the entire line of AJS and Matchless 250cc to 650cc Lightweight and Heavyweight singles and 500cc to 650cc twins manufactured by AMC through 1966 see below Please note that it does not include the 750cc AMC G15 45 1962 63 or the later Norton AJS Matchless G15 hybrids Owners of these 750cc hybrids are directed to the Norton 1966 70 Lightweight Heavyweight Twins workshop manual ISBN 9781588502421 as it includes significant maintenance and repair information on those models While the single cylinder machines are always considered the backbone of AMC s post war production in 1948 they introduced a 500cc twin cylinder the AJS model 20 and Matchless G9 However it was 1957 before that singular model was joined by a number of additional 500cc 600cc and 650cc twins In 1958 they also added two lightweight singles to their well respected line of heavyweight singles Unfortunately by the mid 1960 s along with most British motorcycle manufacturers AMC was struggling to compete with the flood of Japanese imports and by 1966 the AMC conglomerate had collapsed While the reason is mired in mergers finances consolidation politics and worker unrest both the AJS and Matchless name continued onward under license until early 1970 at which point both marques were history 1957 1966 Lightweight and Heavyweight Singles and Twins covered in this manual are as follows A J S Models AJS 250cc Lightweight Singles 14 14CS 14S 14CSR AJS 350cc Lightweight Singles 8 AJS 350cc Heavyweight Singles 16MS 16 16C 16MC 16MCS 16S AJS 500cc Heavyweight Singles 18S 18 18CS AJS 500cc Twins 20 20CS 20CSR Also covers the earlier AJS 20 from 1948 onwards AJS 600cc Twins 30 30CS Also covers the 1955 56 AJS 30 AJS 650cc Twins 31 31CS 31CSR 650 Twin Matchless Models Matchless 250cc Lightweight Singles G2 G2CS G2S G2CSR Matchless 350cc Lightweight Singles G5 Matchless 350cc Heavyweight Singles G3LS G3 G3C G3LCS G3S Matchless 500cc Heavyweight Singles G80S G80 G80CS Matchless 600cc Heavyweight Single TCS Matchless 500cc Twins G9 G9CS G9CSR Also covers the earlier Matchless G9 from 1948 onwards Matchless 600cc Twins G11 G11CS Also covers the 1955 56 Matchless G11 Matchless 650cc Twins G12 G12CS G12CSR 650 Twin Owners of the AJS Heavyweight singles may also find the following two publications useful ISBN 9781588501240 Book of the 1945 60 models and ISBN 9781588501677 Book of the 1955 65 models Similarly owners of the Matchless Heavyweight singles are referred to ISBN 9781588502087 Book of the 1945 1956 models and ISBN 9781588502056 Book of the 1955 66 models      **Matchless Illustrated Workshop Manual** ,1978      **Matchless**

**1959-1969 G80cs, G85cs and P11 Workshop Manual** Floyd Clymer, 2024-09-19 56 pages and 31 illustrations and diagrams size 8 25 x 10 75 inches This publication is a reproduction of the original March 1967 Norton Matchless factory workshop manual for the off road G80CS C85CS and P11 series of motorcycles manufactured from 1959 through 1969 It is applicable to the entire range of G80CS 1959 1964 G85CS 1965 1966 and P11 1967 1969 series Owners of these models will find this concise and focused manual invaluable With 56 pages and 31 illustrations this manual is somewhat typical for any professional or racing motorcycle as it assumes that owners of these models have basic maintenance knowledge and skills As such much of the routine maintenance procedures have been omitted which considerably reduces the number of pages required to provide adequate detailed technical information However G80CS and G85CS owners that require additional repair and maintenance information are directed to workshop manual ISBN 9781588502582 which includes the 1957 1966 Matchless Heavyweight singles and owners of the P11 will find the Norton 1966 1970 Lightweight Heavyweight Twins workshop manual ISBN 9781588502421 to be of use as the P11 utilized an engine that was developed from the Norton Atlas model and that manual includes maintenance and repair information for the 750cc Atlas engine We encourage you to exercise caution when purchasing technical publications for your G80CS G85CS or P11 motorcycle as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years However VelocePress com has been publishing reprints of motorcycle and automobile manuals since 2003 and our publications have earned excellent reviews worldwide so you can be assured you are purchasing a quality product *Illustrated Workshop Manual Matchless Model G2-250 C.c. OHV, Model G5-350 C.c. OHV Plus Scrambler Versions A.J.S. 250 C.c. OHV Model 14 350 C.c. OHV Model 8* Bruce Main-Smith Ltd, 1978

*Illustrated Workshop Manual Matchless Model G2-250cc OHV, Model G5-350cc OHV Plus Scrambler Versions: AJS 250cc OHV, Model 14 350cc OHV, Model 8 Plus Scrambler Versions* Associated Motor Cycles Limited, 1978 *Cycle World Magazine*, 1976-01 Cycle World Magazine, 1976-01 **Rio Grande National Forest (N.F.), Land and Resource(s) Management Plan (LRMP)**, 1985 *Cycle World Magazine*, 1975-01 *Cycle World Magazine*, 1975-01 *Draft Environmental Impact Statement for the Rio Grande National Forest Land and Resource Management Plan, Mineral, Hinsdale, Conejos, Alamosa, Saguache, Archuleta, and Rio Grande Counties, Colorado* United States. Forest Service, 1983

**Service and Overhaul Manual for the AJS and Matchless Twin Motorcycles** Frederick William Neill, 1967 *Road and Track*, 1974 *AJS & Matchless* F. Neill, 1970 WALNECK'S CLASSIC CYCLE TRADER, ISSUE #33 Causey Enterprises, LLC, *Service and Overhaul Manual for the AJS and Matchless Twin Motorcycles* F. Neill, 1987 **The British National Bibliography** Arthur James Wells, 1973 AJS & Matchless F. Neill, 1970 WALNECK'S CLASSIC

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