



Contour: select chain 2

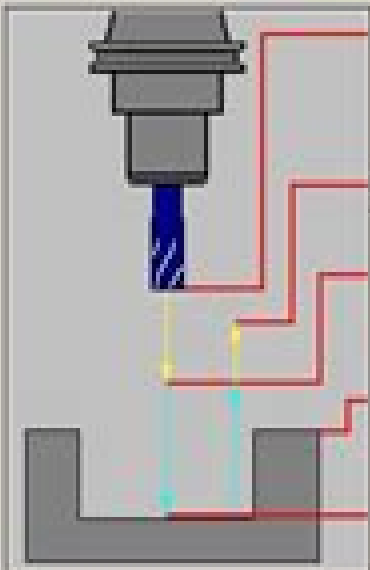
Mode
Options
Partial
Reverse
Change start
Unselect
Done

BACKUP
MAIN MENU

Z: 0.000
Color: 18
Level: 1
Attributes
Groups
Mask: OFF
WCS: T
Tplane: OFF
Cplane: T
Gcode: T

Contour (2D) - C:\MCAM9\HILL\NC1\TNC1 - HWAN

Tool parameters | Contour parameters



☐ Clearance: 100.0
☒ Absolute ☐ Incremental
☐ Use clearance only at the start and end of operation

☒ Retract: 50.0
☒ Absolute ☐ Incremental

Feed plane: 10.0
☐ Absolute ☒ Incremental

☒ Rapid retract
 Top of stock: 0.0
☒ Absolute ☐ Incremental

Depth: 15.0
☒ Absolute ☐ Incremental

Compensation type: Complete
 Compensation direction: Left
☐ Distance

Tip comp: Tip
 Roll cutter around corners: Sharp
☒ Infinite look ahead

Linearization tolerance: 0.025
 Max. depth variance: 0.05
 X of stock to leave: 0.0
 Z stock to leave: 0.0

Contour type: 2D

☐ Multi-passes ☐ Lead in/out
☐ Depth cuts ☐ Filter

Chamber Ramp Finishing

Accept Cancel Apply

Mastercam V9 Manual

Marco Cascella



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