

Solution Manual for Automation, Production Systems, and Computer-Integrated Manufacturing 4th editor by Groover

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Chapter 1

INTRODUCTION

REVIEW QUESTIONS

- 1.1 What is a production system?

Answer: As defined in the text, a production system is a collection of people, equipment, and procedures organized to perform the manufacturing operations of a company.

- 1.2 Production systems consist of two major components. Name and briefly define them.

Answer: The two major components given in the text are (1) facilities, which consist of the factory, the equipment in the factory, and the way the equipment is organized; and (2) manufacturing support systems, which are the procedures used by the company to manage production and to solve the technical and logistics problems encountered in ordering materials, moving the work through the factory, and ensuring that products meet quality standards. Product design and certain business functions are included among the manufacturing support systems.

- 1.3 What are manufacturing systems, and how are they distinguished from production systems?

Answer: A manufacturing system is a logical grouping of equipment in the factory and the worker(s) who operate(s) it. Examples include worker-machine systems, production lines, and machine cells. A production system is a larger system that includes a collection of manufacturing systems and the support systems used to manage them. A manufacturing system is a subset of the production system.

- 1.4 Manufacturing systems are divided into three categories, according to worker participation. Name the three categories.

Answer: The three categories are (1) manual work systems, (2) worker-machine systems, and (3) automated systems.

- 1.5 What are the four functions included within the scope of manufacturing support systems?

Answer: As identified in the text, the four functions are (1) business functions, (2) product design, (3) manufacturing planning, and (4) manufacturing control.

- 1.6 Three basic types of automation are defined in the text. What is fixed automation and what are some of its features?

Answer: Fixed automation is a system in which the sequence of processing (or assembly) operations is fixed by the equipment configuration. Each operation in the sequence is usually simple, but the integration and coordination of many such operations in one piece of equipment makes the system complex. Typical features of fixed automation are (1) high initial investment for custom-engineered equipment, (2) high production rates, and (3) relatively inflexible in accommodating product variety.

- 1.7 What is programmable automation and what are some of its features?

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AW Rasmussen



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Table of Contents Manufacturing Solution Manual

1. Understanding the eBook Manufacturing Solution Manual
 - The Rise of Digital Reading Manufacturing Solution Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Manufacturing Solution Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manufacturing Solution Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manufacturing Solution Manual
 - Personalized Recommendations
 - Manufacturing Solution Manual User Reviews and Ratings
 - Manufacturing Solution Manual and Bestseller Lists
5. Accessing Manufacturing Solution Manual Free and Paid eBooks
 - Manufacturing Solution Manual Public Domain eBooks
 - Manufacturing Solution Manual eBook Subscription Services
 - Manufacturing Solution Manual Budget-Friendly Options

6. Navigating Manufacturing Solution Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Manufacturing Solution Manual Compatibility with Devices
 - Manufacturing Solution Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manufacturing Solution Manual
 - Highlighting and Note-Taking Manufacturing Solution Manual
 - Interactive Elements Manufacturing Solution Manual
8. Staying Engaged with Manufacturing Solution Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manufacturing Solution Manual
9. Balancing eBooks and Physical Books Manufacturing Solution Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manufacturing Solution Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Manufacturing Solution Manual
 - Setting Reading Goals Manufacturing Solution Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Manufacturing Solution Manual
 - Fact-Checking eBook Content of Manufacturing Solution Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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