

Mazda B-Series 1998-2006 Workshop Manual

CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley
2	PIP pulley
3	Timing gear cover
4	Oil pump
5	PIP gear
6	Timing gear
7	PIP gear
8	Oil pump

9	Oil pump
10	Oil pump
11	Oil pump
12	Oil pump
13	Oil pump
14	Oil pump
15	Oil pump
16	Oil pump
17	Oil pump

Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



PIP Gear Disassembly Note

1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

Note

- If the ship-out gear is hard to find, move the PIP gear on notch back and forth, then check the ship-out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

CONTINUED

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Mazda Pick-up Owners Workshop Manual J. H. Haynes, Peter Ward, 1976-06-01 *Mazda Pick-up, B1600, B1800, B2000, 1972 Thru 1982, 96.8 Cu in (1.6 Liter), 108 Cu in (1.8 Liter), 120.2 Cu in (2.0 Liter) Owners Workshop Manual* John Harold Haynes, Peter Ward, 1982 FORD RANGER HAYNES MANUALS., 2018 **Workshop Manual for Mazda 1500, 1800 Series** W. H. Davies, 1973-01-01 **Workshop Manual Mazda 618** Tōyō Kōgyō Kabushiki Kaisha, 1972 **Ford Ranger & Mazda B-series Pick-ups Automotive Repair Manual** Eric Jorgensen, Alan Ahlstrand, John Harold Haynes, 2005 Models covered all Ford Ranger models 1993 through 2005 all Mazda B2300 B2500 B3000 and B4000 pick ups 1994 through 2005
Autocar, 2006 Mazda 1500, 1800 for 1967-73 Autobook Kenneth Ball, 1973 Mazda Workshop Manual Brooklands Books, *Mazda B2200 B2600i 1991 Workshop Manual*, 1990 **Ford Ranger & Mazda B-series Pick-ups Automotive Repair Manual** Eric Jorgensen, Alan Ahlstrand, John Harold Haynes, 2000 *Workshop Manual, Mazda 1000. 1300 Sedan, Coupe, Estate* Tōyō Kōgyō Kabushiki Kaisha, 1971 **Workshop Manual, Mazda RX-2, RX-3 Engine (license NSU-Wankel)**. Toyo Kogyo Company, Ltd, 1972 **Workshop Manual**, 1973 **Workshop Manual**, 1970 **Workshop Manual** Tōyō Kōgyō Kabushiki Kaisha, 1969 **Haynes Mazda B-Series Pick-Ups Owners Workshop Manual, No. 267** Mike Stubblefield, John Harold Haynes, 1990 **Mazda Workshop Manual**, 1969 *Automotive News*, 2000 Mazda 626 Diesel, 1983

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Table of Contents Mazda B2500 Diesel Workshop Manual

1. Understanding the eBook Mazda B2500 Diesel Workshop Manual
 - The Rise of Digital Reading Mazda B2500 Diesel Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mazda B2500 Diesel Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mazda B2500 Diesel Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda B2500 Diesel Workshop Manual
 - Personalized Recommendations
 - Mazda B2500 Diesel Workshop Manual User Reviews and Ratings
 - Mazda B2500 Diesel Workshop Manual and Bestseller Lists

5. Accessing Mazda B2500 Diesel Workshop Manual Free and Paid eBooks
 - Mazda B2500 Diesel Workshop Manual Public Domain eBooks
 - Mazda B2500 Diesel Workshop Manual eBook Subscription Services
 - Mazda B2500 Diesel Workshop Manual Budget-Friendly Options
6. Navigating Mazda B2500 Diesel Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mazda B2500 Diesel Workshop Manual Compatibility with Devices
 - Mazda B2500 Diesel Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mazda B2500 Diesel Workshop Manual
 - Highlighting and Note-Taking Mazda B2500 Diesel Workshop Manual
 - Interactive Elements Mazda B2500 Diesel Workshop Manual
8. Staying Engaged with Mazda B2500 Diesel Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mazda B2500 Diesel Workshop Manual
9. Balancing eBooks and Physical Books Mazda B2500 Diesel Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mazda B2500 Diesel Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mazda B2500 Diesel Workshop Manual
 - Setting Reading Goals Mazda B2500 Diesel Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mazda B2500 Diesel Workshop Manual
 - Fact-Checking eBook Content of Mazda B2500 Diesel Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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